

LC470WUE

Product Specification

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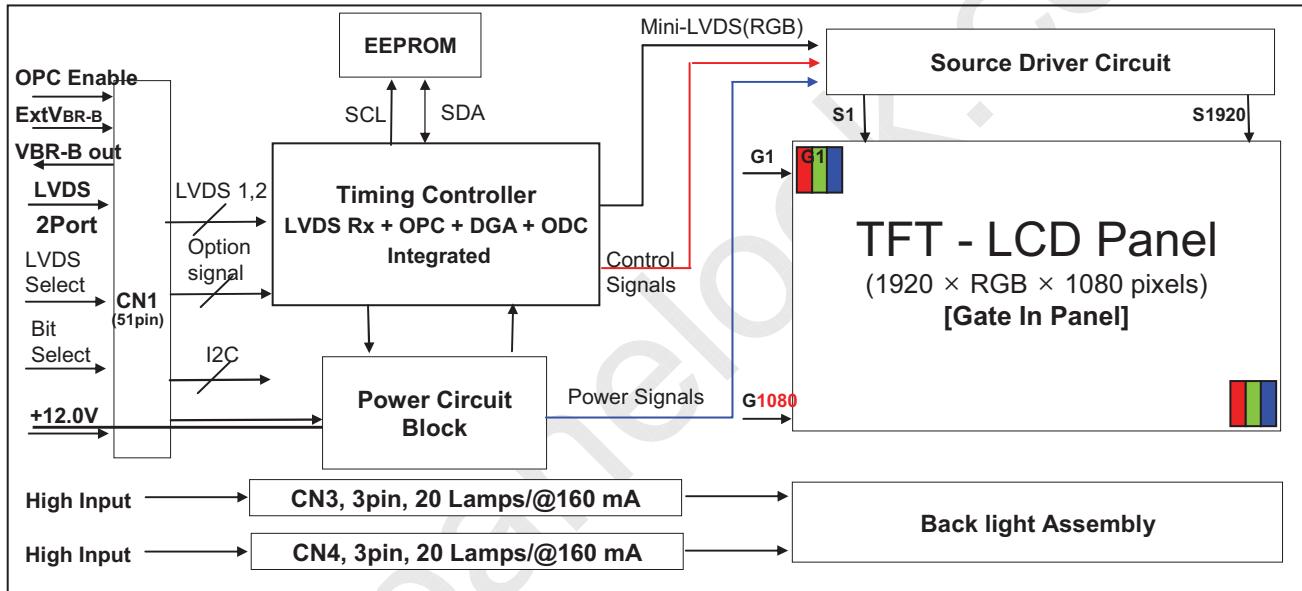
RECORD OF REVISIONS

Product Specification

1. General Description

The LC470WUE is a Color Active Matrix Liquid Crystal Display with an integral External Electrode Fluorescent Lamp(EEFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally black mode. It has a 46.96 inch diagonally measured active display area with WUXGA resolution (1080 vertical by 1920 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the luminance of the sub-pixel color is determined with a 8-bit gray scale signal for each dot. Therefore, it can present a palette of more than 16.7M(true) colors.

It is intended to support LCD TV, PCTV where high brightness, super wide viewing angle, high color gamut, high color depth and fast response time are important.



General Features

Active Screen Size	46.96 inches(1192.87mm) diagonal
Outline Dimension	1096.0(H) x 640.0 (V) x 35.5 mm(D) (Typ.)
Pixel Pitch	0.5415 mm x 0.5415 mm
Pixel Format	1920 horiz. by 1080 vert. Pixels, RGB stripe arrangement
Color Depth	8-bit, 16.7 M colors (※ 1.06B colors @ 10 bit (D) System Output)
Drive IC Data Interface	Source D-IC : 8-bit mini-LVDS, gamma reference voltage, and control signals Gate D-IC : Gate In Panel
Luminance, White	400 cd/m ² (Center 1point ,Typ.)
Viewing Angle (CR>10)	Viewing angle free (R/L 178 (Min.), U/D 178 (Min.))
Power Consumption	Total 201.85 W (Typ.) (Logic=6.85 W with T-CON, Backlight=195W @ without Inverter)
Weight	12.0Kg (Typ)
Display Mode	Transmissive mode, Normally black
Surface Treatment	Hard coating(2H), Anti-glare treatment of the front polarizer (Haze < 1%)

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2. Absolute Maximum Ratings

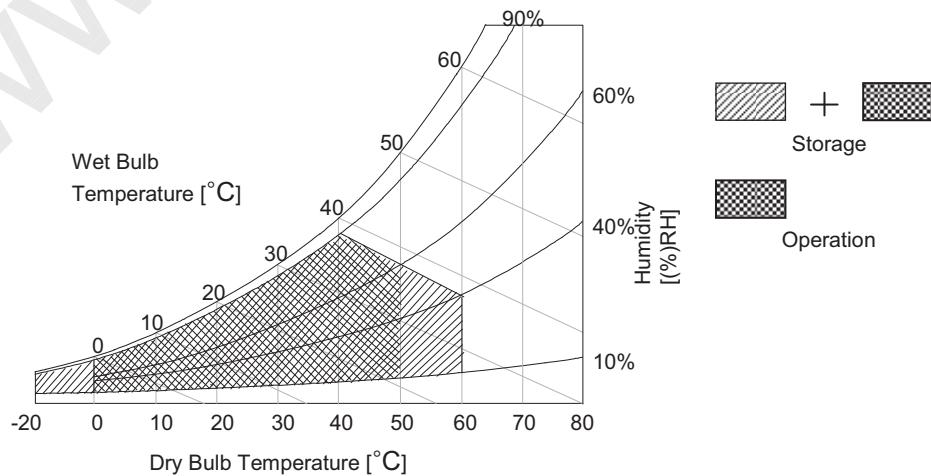
The following items are maximum values which, if exceeded, may cause faulty operation or damage to the LCD module.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Value		Unit	Note
		Min	Max		
Power Input Voltage	V _{LCD}	-0.3	+14.0	V _{DC}	
Backlight Input Voltage	V _{BL}	600	1300	V _{RMS}	1
T-Con Option Selection Voltage	V _{LOGIC}	-0.3	+4.0	V _{DC}	
Operating Temperature	T _{OP}	0	+50	°C	
Storage Temperature	T _{ST}	-20	+60	°C	2,3
Panel Front Temperature	T _{SUR}	-	+68	°C	4
Operating Ambient Humidity	H _{OP}	10	90	%RH	
Storage Humidity	H _{ST}	10	90	%RH	2,3

Note: 1. Ambient temperature condition ($T_a = 25 \pm 2$ °C)

2. Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be Max 39 °C and no condensation of water.
3. Gravity mura can be guaranteed below 40 °C condition.
4. The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 68 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 68 °C. The range of operating temperature may degrade in case of improper thermal management in final product design.



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3. Electrical Specifications**3-1. Electrical Characteristics**

It requires two power inputs. One is employed to power for the LCD circuit. The other is used for the EEFL backlight and inverter circuit.

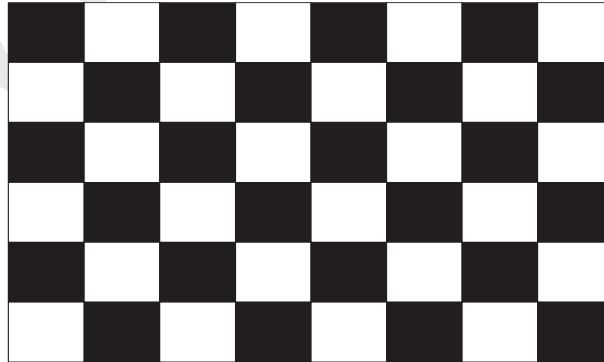
Table 2. ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Value			Unit	Note
		Min	Typ	Max		
Circuit :						
Power Input Voltage	V _{LCD}	10.8	12.0	13.2	V _{DC}	
Power Input Current	I _{LCD}	-	560	730	mA	1
		-	870	1150	mA	2
Power Consumption	P _{LCD}		6.72	8.76	Watt	1
Rush current	I _{RUSH}	-	-	5.0	A	3

Note 1. The specified current and power consumption are under the $V_{LCD}=12.0V$, $Ta=25 \pm 2^{\circ}C$, $f_V=60Hz$ condition whereas mosaic pattern(8 x 6) is displayed and f_V is the frame frequency.

2. The current is specified at the maximum current pattern.
3. The duration of rush current is about 2ms and rising time of power input is 0.5ms (min.).

White : 1023 Gray
Black : 0 Gray

**Mosaic Pattern(8 x 6)**

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Table 3. ELECTRICAL CHARACTERISTICS (Continue)

Parameter	Symbol	Values			Unit	Note
		Min	Typ	Max		
Backlight Assembly :						
Operating Voltage (one side, fBL=45KHz, IBL=160 mA _{RMS})	V _{BL}	-	1020	-	V _{RMS}	1, 2
Operating Current (one side)	I _{BL}	-	160	-	mA _{RMS}	1
Striking Voltage @ 0°C (Open Lamp Voltage @ one side)	V _{OPEN}		-	1175	V _{RMS}	1, 3
Operating Frequency	f _{BL}	43	45	47	kHz	4
Striking Time	S TIME	1.5	-	-	sec	3
Power Consumption	P _{BL}	-	195	-	Watt	6
Burst Dimming Duty	{a/T} * 100	20		100	%	9
Burst Dimming Frequency	1/T	95		182	Hz	9

Parameter	Symbol	Values			Unit	Note
		Min	Typ	Max		
Lamp : (APPENDIX-V)						
Lamp Voltage (one side)	V _{LAMP}		1060		V _{RMS}	1, 2
Lamp Current (one side)	I _{LAMP}	3	8	8.5	mA _{RMS}	1
Discharge Stabilization Time	T _s	-	-	3	Min	1, 5
Lamp Frequency	f _{LAMP}	43	45	47	kHz	
Established Starting Voltage @ 0°C	V _s			1175	V _{RMS}	1, 3
Life Time		50,000	60,000		Hrs	7

Note The design of the inverter must have specifications for the lamp in LCD Assembly.

The electrical characteristics of inverter are based on High-High Driving type.

The performance of the lamps in LCM, for example life time or brightness, is extremely influenced by the characteristics of the DC-AC inverter. So, all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter.

When you design or order the inverter, please make sure unwanted lighting caused by the mismatch of the lamp and the inverter (no lighting, flicker, etc) has never been occurred. When you confirm it, the LCD-Assembly should be operated in the same condition as installed in your instrument.

* Do not attach a conductive tape to lamp connecting wire.

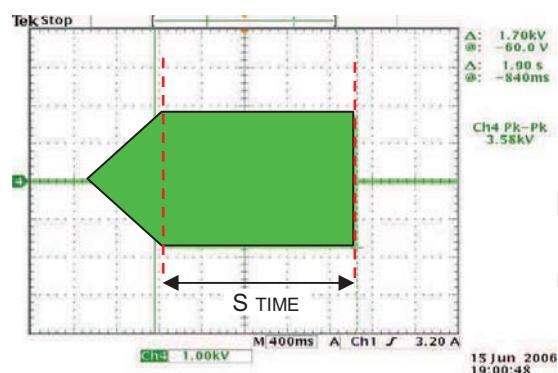
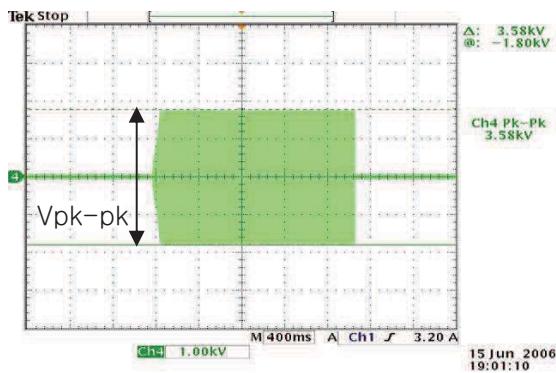
If you attach conductive tape to the lamp wire, not only luminance level can be lower than typical one but also inverter operate abnormally on account of leakage current which is generated between lamp wire and conductive tape.

1. Specified values are defined for a Backlight Assembly. (20lamp, 8.0 mA/Lamp)

2. Operating voltage is measured at 25 ± 2°C(after 2hr.aging).The variance range for operating voltage is ± 10%.

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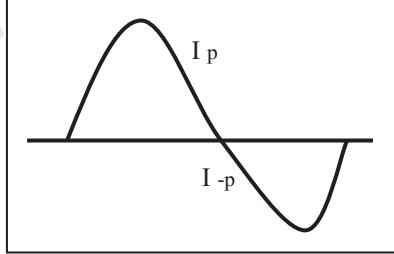
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$$V_s = (V_{pk-pk}) / [2\sqrt{2}]$$

3. The Striking Voltage (Open Lamp Voltage) [V_{open}] should be applied to the lamps more than Striking time (S TIME) for start-up. Inverter Striking Voltage must be more than Established Starting Voltage of lamp. Otherwise, the lamps may not be turned on. The used lamp current is typical value. When the Striking Frequency is higher than the Operating Frequency, the parasitic capacitance can cause inverter shut down, therefore It is recommended to check it.
4. Lamp frequency may produce interference with horizontal synchronous frequency. As a result this may cause beat on the display. Therefore, lamp frequency shall be away as much as possible from the horizontal synchronous frequency and its harmonics range in order to prevent interference. There is no reliability problem of lamp, if the operation frequency is typ $\pm 5\text{KHz}$. But it should be applied in less than ABSOLUTE MAXIMUM RATINGS max voltage
5. The brightness of the lamp after lighted for 5minutes is defined as 100%. T_s is the time required for the brightness of the center of the lamp to be not less than 95% at typical current. The screen of LCD module may be partially dark by the time the brightness of lamp is stable after turn on.
6. Maximum level of power consumption is measured at initial turn on. Typical level of power consumption is measured after 2hrs aging at $25 \pm 2^\circ\text{C}$.
7. The life time is determined as the time at which brightness of the lamp is 50% compared to that of initial value at the typical lamp current on condition of continuous operating at $25 \pm 2^\circ\text{C}$, based on duty 100%.
8. The output of the inverter must have symmetrical(negative and positive) voltage and current waveform (Unsymmetrical ratio is less than 10%). Please do not use the inverter which has not only unsymmetrical voltage and current but also spike wave. Requirements for a system inverter design, which is intended to achieve better display performance, power efficiency and more reliable lamp characteristics. It can help increase the lamp lifetime and reduce leakage current.
 - a. The asymmetry rate of the inverter waveform should be less than 10%.
 - b. The distortion rate of the waveform should be within $\sqrt{2} \pm 10\%$.

* Inverter output waveform had better be more similar to ideal sine wave.



* Asymmetry rate:

$$|I_p - I_{-p}| / I_{oRMS} \times 100\%$$

* Distortion rate

$$I_p \text{ (or } I_{-p}) / I_{oRMS}$$

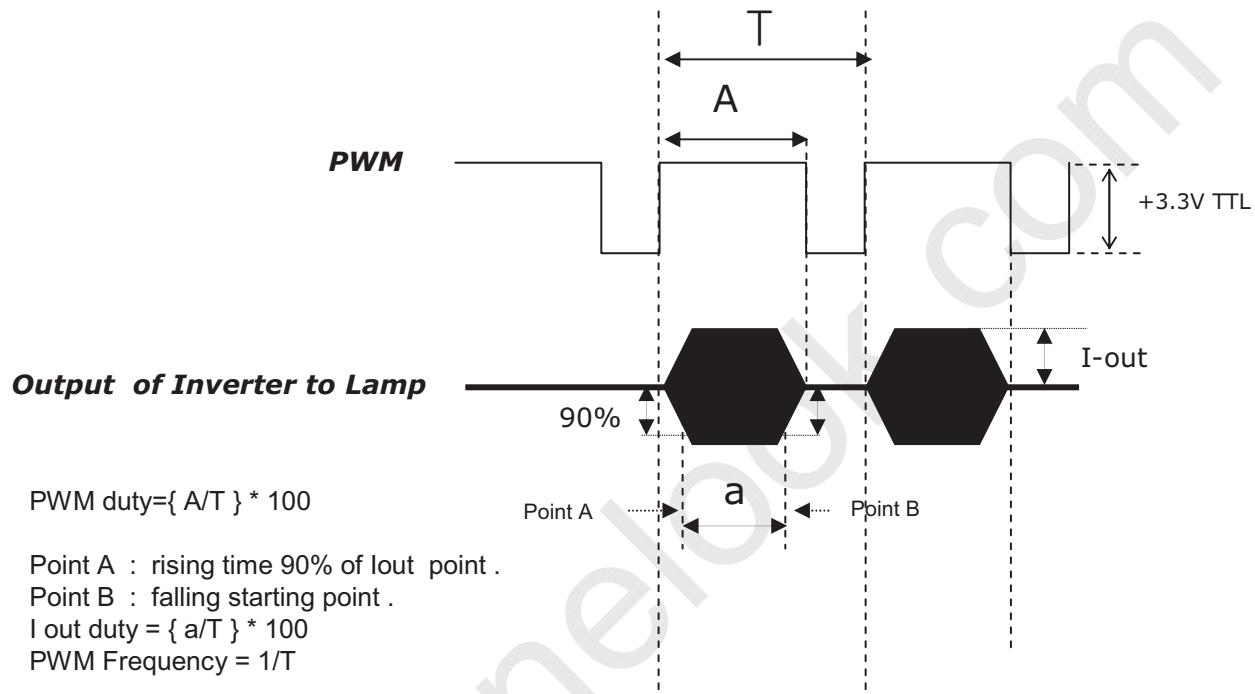
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9. The reference method of burst dimming duty ratio.

It is recommended to use synchronous V-sync frequency to prevent waterfall
(Vsync \times 2 =Burst Frequency)

Though PWM frequency is over 182Hz (max252Hz), function of backlight is not affected.



※ We recommend not to be much different between PWM duty and Iout duty .

※ Dimming current output rising and falling time may produce humming and inverter trans' sound noise.

※ Burst dimming duty should be 100% for more than 1second after turn on.

※ Equipment

Oscilloscope :TDS3054B(Tektronix)

Current Probe : P6022 AC (Tektronix)

High Voltage Probe: P5100(Tektronix)

10. The Cable between the backlight connector and its inverter power supply should be connected directly with a minimized length. The longer cable between the backlight and the inverter may cause the lower luminance of lamp and may require more higher starting voltage (Vs).

11. The operating current must be measured as near as backlight assembly input.

12. The operating current unbalance between left and right must be under 10% of Typical current
 $| \text{Left(Master) current} - \text{Right(Slave) Current} | < 10\% \text{ of typical current}$

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3-2. Interface Connections

This LCD module employs two kinds of interface connection, 51-pin connector is used for the module electronics and 14-pin connector is used for the integral backlight system.

3-2-1. LCD Module

- LCD Connector : FI-RE51S-HF(manufactured by JAE)
- (CN1) Refer to below table
- Mating Connector : FI-R51HL(JAE) or compatible

Table 4. MODULE CONNECTOR(CN1) PIN CONFIGURATION

No	Symbol	Description	No	Symbol	Description
1	NC	No Connection	27	Bit Select	'H' or NC= 10bit(D) , 'L' = 8bit
2	NC	No Connection	28	R2AN	SECOND LVDS Receiver Signal (A-)
3	NC	No Connection	29	R2AP	SECOND LVDS Receiver Signal (A+)
4	NC	No Connection (Reserved for LGD)	30	R2BN	SECOND LVDS Receiver Signal (B-)
5	NC	No Connection (Reserved for LGD)	31	R2BP	SECOND LVDS Receiver Signal (B+)
6	NC	No Connection (Reserved for LGD)	32	R2CN	SECOND LVDS Receiver Signal (C-)
7	LVDS Select	'H' =JEIDA , 'L' or NC = VESA	33	R2CP	SECOND LVDS Receiver Signal (C+)
8	EXTVBR-B	External VBR (From System)	34	GND	Ground
9	VBR-B out	OPC output (From LCM)	35	R2CLKN	SECOND LVDS Receiver Clock Signal(-)
10	OPC Enable	'H' = Enable , 'L' or NC = Disable	36	R2CLKP	SECOND LVDS Receiver Clock Signal(+)
11	GND	Ground	37	GND	Ground
12	R1AN	FIRST LVDS Receiver Signal (A-)	38	R2DN	SECOND LVDS Receiver Signal (D-)
13	R1AP	FIRST LVDS Receiver Signal (A+)	39	R2DP	SECOND LVDS Receiver Signal (D+)
14	R1BN	FIRST LVDS Receiver Signal (B-)	40	R2EN	SECOND LVDS Receiver Signal (E-)
15	R1BP	FIRST LVDS Receiver Signal (B+)	41	R2EP	SECOND LVDS Receiver Signal (E+)
16	R1CN	FIRST LVDS Receiver Signal (C-)	42	NC or GND	No Connection or Ground
17	R1CP	FIRST LVDS Receiver Signal (C+)	43	NC or GND	No Connection or Ground
18	GND	Ground	44	GND	Ground
19	R1CLKN	FIRST LVDS Receiver Clock Signal(-)	45	GND	Ground
20	R1CLKP	FIRST LVDS Receiver Clock Signal(+)	46	GND	Ground
21	GND	Ground	47	NC	No connection
22	R1DN	FIRST LVDS Receiver Signal (D-)	48	VLCD	Power Supply +12.0V
23	R1DP	FIRST LVDS Receiver Signal (D+)	49	VLCD	Power Supply +12.0V
24	R1EN	FIRST LVDS Receiver Signal (E-)	50	VLCD	Power Supply +12.0V
25	R1EP	FIRST LVDS Receiver Signal (E+)	51	VLCD	Power Supply +12.0V
26	NC or GND	No Connection or Ground	-	-	-

Note

1. All GND(ground) pins should be connected together to the LCD module's metal frame.
2. All VLCD (power input) pins should be connected together.
3. All Input levels of LVDS signals are based on the **EIA 644** Standard.
4. Specific pins(pin No. #2~#6) are used for internal data process of the LCD module.
These pins should be no connection.
5. Specific pins(pin No. # 8~#10) are used for OPC function of the LCD module.
If not used, these pins are no connection. (Please see the **Appendix III-4** for more information.)
6. LVDS pin (pin No. #24,25,40,41) are used for 10Bit(D) of the LCD module.
If used for 8Bit(R), these pins are no connection.
7. Specific pin No. #44 is used for "No signal detection" of system signal interface.
It should be GND for NSB(No Signal Black) during the system interface signal is not.
If this pin is "H", LCD Module displays AGP(Auto Generation Pattern).

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3-2-2. Backlight Module

[Master]

1) Balance Connector

: 65002WS-03 (manufactured by YEONHO)

2) Mating Connector

: 65002HS-03 (manufactured by YEONHO) or equivalent.

[Slave]

1) Balance Connector

: 65002WS-03 (manufactured by YEONHO)

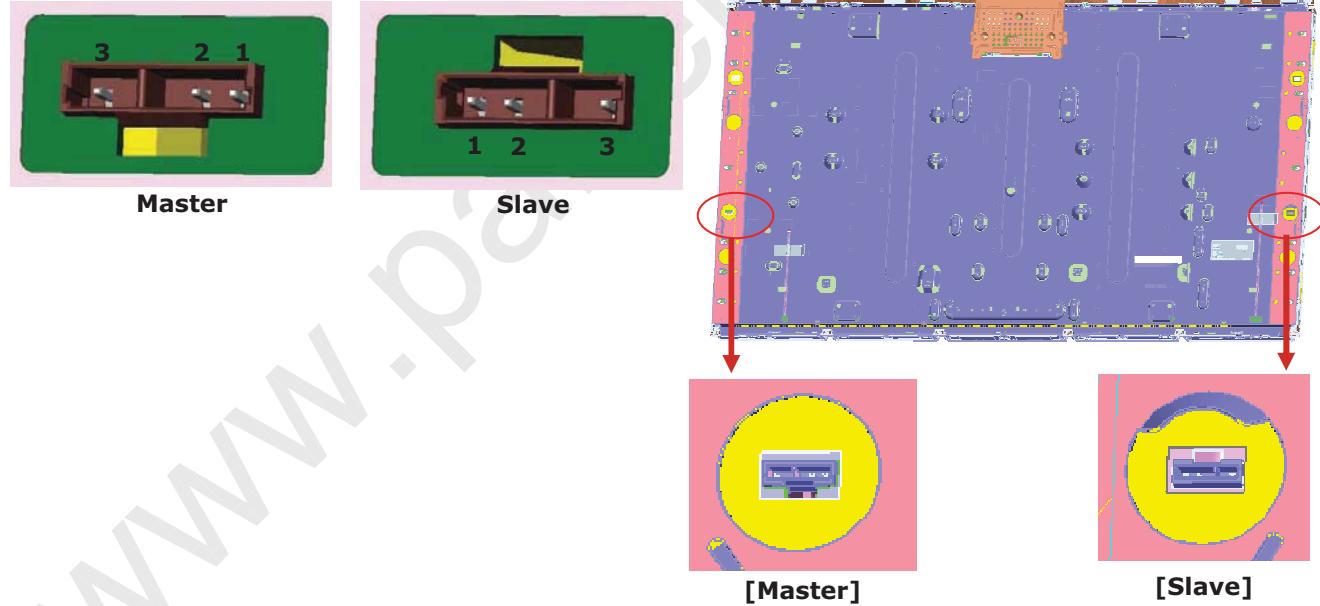
2) Mating Connector

: 65002HS-03 (manufactured by YEONHO) or equivalent.

Table 5. BACKLIGHT CONNECTOR PIN CONFIGURATION(CN3,CN4)

No	Symbol	Master	Slave	Note
1	H_Input	High_Input	High_Input	
2	H_Input	High_Input	High_Input	
3	FB	NC	NC	

◆ Rear view of LCM



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3-3. Signal Timing Specifications

Table 6 shows the signal timing required at the input of the LVDS transmitter. All of the interface signal timings should be satisfied with the following specification for normal operation.

Table 6-1. TIMING TABLE for NTSC (DE Only Mode)

ITEM		Symbol	Min	Typ	Max	Unit	Note
Horizontal	Display Period	thV	-	960	-	tclk	
	Blank	tHB	100	140	240	tclk	
	Total	tHP	1060	1100	1200	tclk	2200/2
Vertical	Display Period	tvV	-	1080	-	tHP	
	Blank	tvB	11	45	69	tHP	
	Total	tVP	1091	1125	1149	tHP	
Frequency	DCLK	fCLK	70	74.25	77	MHz	148.5/2
	Horizontal	fH	65	67.5	70	KHz	
	Vertical	fV	57	60	63	Hz	

Table 6-2. TIMING TABLE for PAL (DE Only Mode)

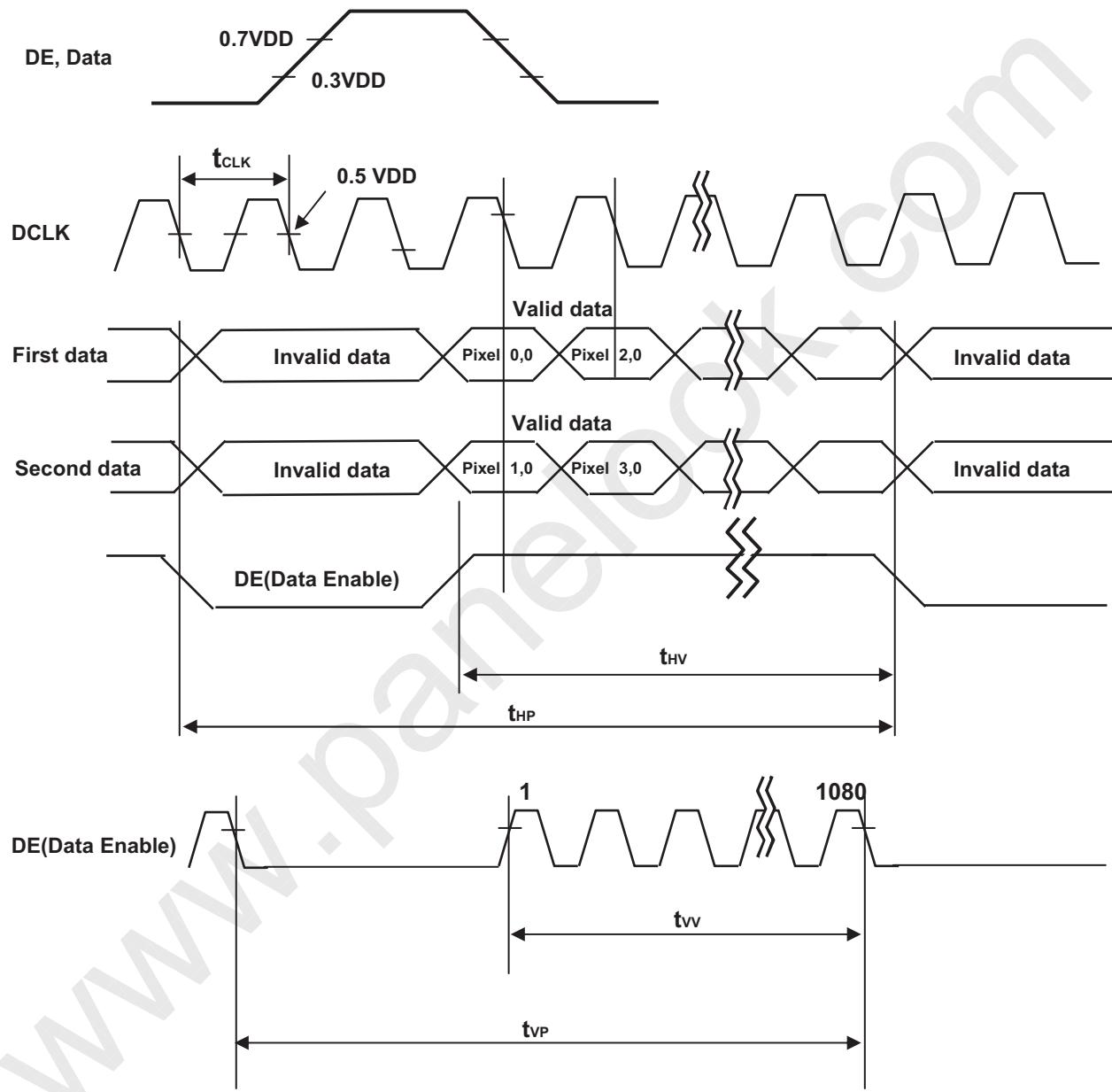
ITEM		Symbol	Min	Typ	Max	Unit	Note
Horizontal	Display Period	thV	-	960	-	tclk	
	Blank	tHB	100	140	240	tclk	
	Total	tHP	1060	1100	1200	tclk	2200/2
Vertical	Display Period	tvV	-	1080	-	tHP	
	Blank	tvB	228	270	300	tHP	
	Total	tVP	1308	1350	1380	tHP	
Frequency	DCLK	fCLK	70	74.25	77	MHz	148.5/2
	Horizontal	fH	65	67.5	70	KHz	
	Vertical	fV	47	50	53	Hz	

Note The Input of HSYNC & VSYNC signal does not have an effect on normal operation(DE Only Mode).
The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rate.

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3-4. LVDS Signal Specification

3-4-1. LVDS Input Signal Timing Diagram

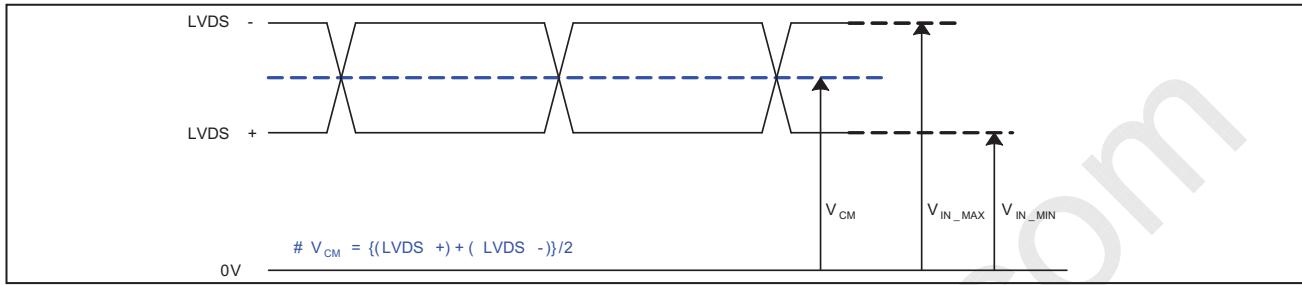


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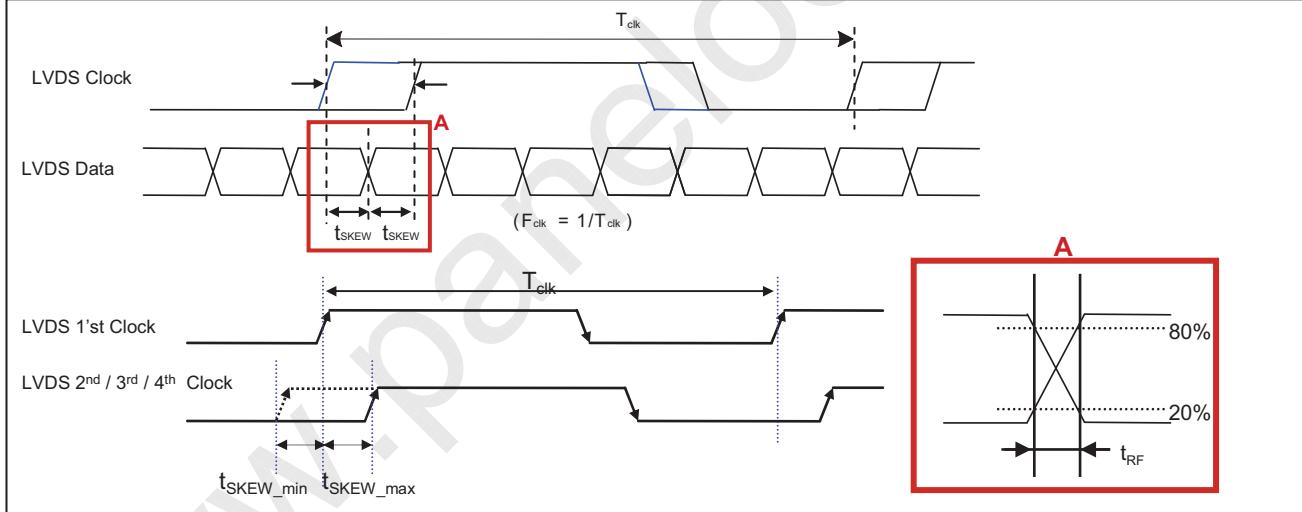
3-4-2. LVDS Input Signal Characteristics

1) DC Specification



Description	Symbol	Min	Max	Unit	Note
LVDS Common mode Voltage	V_{CM}	1.0	1.5	V	-
LVDS Input Voltage Range	V_{IN}	0.7	1.8	V	-
Change in common mode Voltage	ΔV_{CM}		250	mV	-

2) AC Specification



Description	Symbol	Min	Max	Unit	Note
LVDS Differential Voltage	V_{TH}	100	300	mV	3
	V_{TL}	-300	-100	mV	
LVDS Clock to Data Skew Margin	t_{SKEW}		$ 0.25*T_{clk} /7$	ps	-
LVDS Clock/DATA Rising/Falling time	t_{RF}	260	$(0.3*T_{clk})/7$	ps	2
Effective time of LVDS	t_{eff}	± 360		ps	-
LVDS Clock to Clock Skew Margin (Even to Odd)	t_{SKEW_EO}		$1/7*T_{clk}$	T_{clk}	-

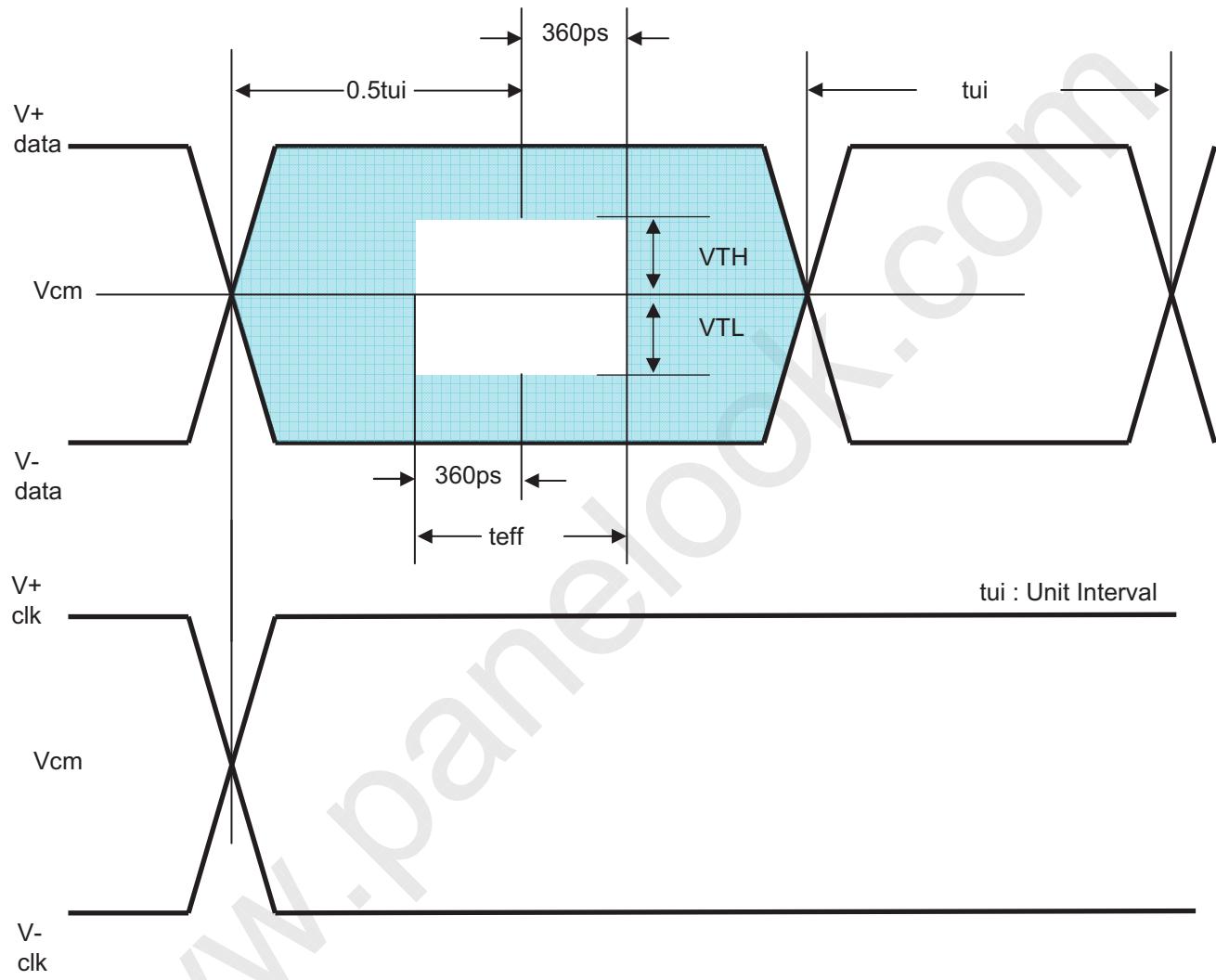
Note 1. All Input levels of LVDS signals are based on the EIA 644 Standard.

2. If t_{RF} isn't enough, t_{eff} should be meet the range.

3. LVDS Differential Voltage is defined within t_{eff}

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3-5. Color Data Reference

The brightness of each primary color(red,green,blue) is based on the 10bit gray scale data input for the color. The higher binary input, the brighter the color. Table 7 provides a reference for color versus data input.

Table 7. COLOR DATA REFERENCE

Color		Input Color Data									
		RED		GREEN		BLUE					
		MSB	LSB	MSB	LSB	MSB	LSB				
		R9	R8	R7	R6	R5	R4	R3	R2	R1	R0
		G9	G8	G7	G6	G5	G4	G3	G2	G1	G0
		B9	B8	B7	B6	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0
	Red (1023)	1	1	1	1	1	1	1	1	1	1
	Green (1023)	0	0	0	0	0	0	0	0	0	0
	Blue (1023)	0	0	0	0	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1
	White	1	1	1	1	1	1	1	1	1	1
RED	RED (0000)	0	0	0	0	0	0	0	0	0	0
	RED (0001)	0	0	0	0	0	0	0	0	0	0

	RED (1022)	1	1	1	1	1	1	1	1	0	0
	RED (1023)	1	1	1	1	1	1	1	1	1	1
GREEN	GREEN (0000)	0	0	0	0	0	0	0	0	0	0
	GREEN (0001)	0	0	0	0	0	0	0	0	0	1

	GREEN (1022)	0	0	0	0	0	0	0	0	0	0
	GREEN (1023)	0	0	0	0	0	0	0	0	0	0
BLUE	BLUE (0000)	0	0	0	0	0	0	0	0	0	0
	BLUE (0001)	0	0	0	0	0	0	0	0	0	1

	BLUE (1022)	0	0	0	0	0	0	0	0	0	0
	BLUE (1023)	0	0	0	0	0	0	0	0	0	1

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3-6. Power Sequence

3-6-1. LCD Driving circuit

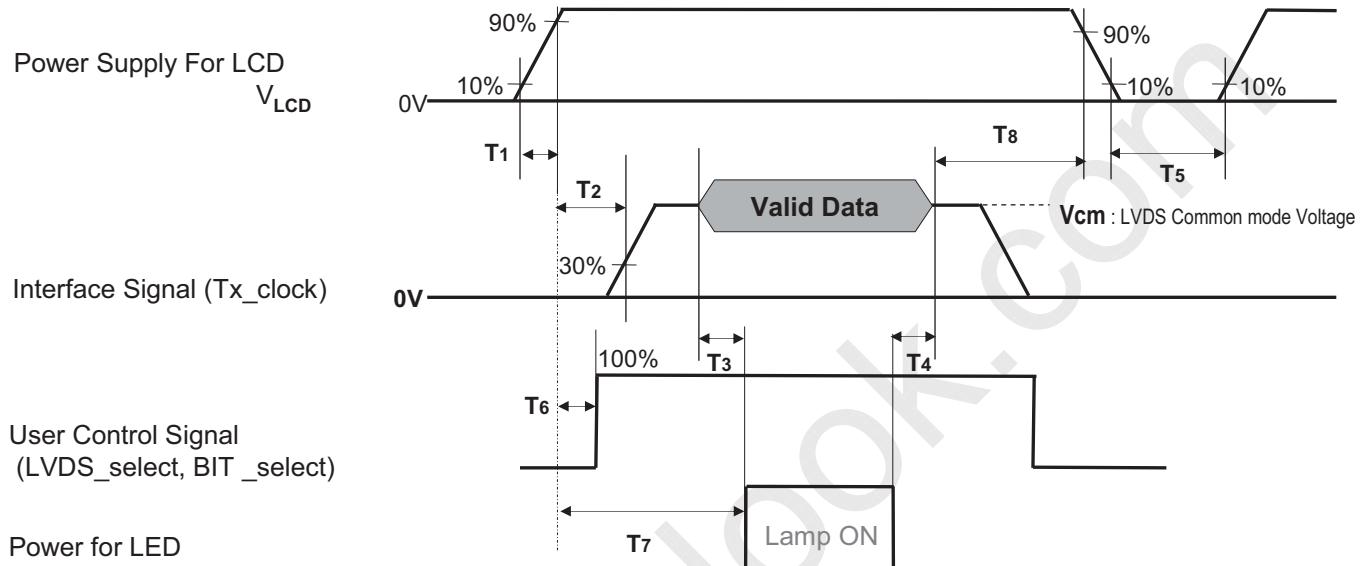


Table 8. POWER SEQUENCE

Parameter	Value			Unit	Notes
	Min	Typ	Max		
T1	0.5	-	20	ms	1
T2	0	-	-	ms	2
T3	200	-	-	ms	3
T4	200	-	-	ms	3
T5	1.0	-	-	s	4
T6	-	-	T_2	ms	5
T7	0.5	-	-	s	6
T8	100	-	-	ms	7

1. Even though T_1 is over the specified value, there is no problem if I2T spec of fuse is satisfied.

2. If T_2 is satisfied with specification after removing LVDS Cable, there is no problem.

Note : 3. The T_3 / T_4 is recommended value, the case when failed to meet a minimum specification, abnormal display would be shown. There is no reliability problem.

4. T_5 should be measured after the Module has been fully discharged between power off and on period.

5. If the on time of signals (Interface signal and user control signals) precedes the on time of Power (V_{LCD}), it will be happened abnormal display. When T_6 is NC status, T_6 doesn't need to be measured.

6. If there is no abnormal display, no problem.

7. It is recommendation specification that T_8 has to be 100ms as a minimum value.

※ Please avoid floating state of interface signal at invalid period.

※ When the power supply for LCD (V_{LCD}) is off, be sure to pull down the valid and invalid data to 0V.

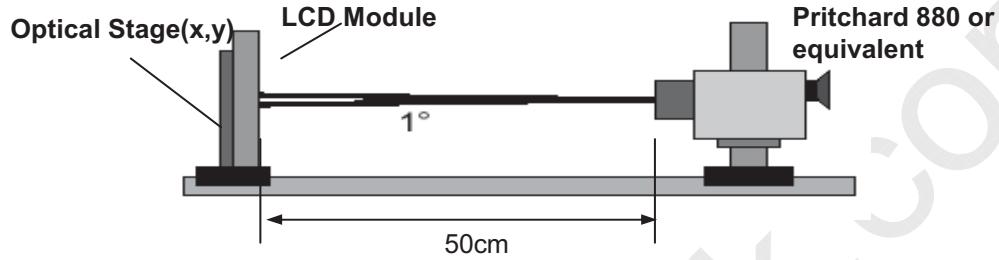
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4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable in a dark environment at $25 \pm 2^\circ\text{C}$. The values are specified at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0° .

It is presented additional information concerning the measurement equipment and method in FIG. 1.

**FIG. 1 Optical Characteristic Measurement Equipment and Method****Table 9. OPTICAL CHARACTERISTICS** $T_a = 25 \pm 2^\circ\text{C}$, $V_{LCD} = 12.0\text{V}$, $f_V = 60\text{Hz}$, $Dclk = 74.25\text{MHz}$,

Parameter	Symbol	Value			Unit	Note
		Min	Typ	Max		
Contrast Ratio	CR	800	1100	-		1
Surface Luminance, white	L_{WH}	2D	320	400	cd/m^2	2
		3D	120	150		8
Luminance Variation	δ_{WHITE} 5P	-	-	1.3		3
Response Time	Gray-to-Gray	G to G	-	5	ms	4
	Uniformity	$\delta_{G TO G}$	-	-		5
Color Coordinates [CIE1931]	RED	Rx		0.639	Typ +0.03	
		Ry		0.334		
	GREEN	Gx		0.290		
		Gy	Typ	0.606		
	BLUE	Bx	-0.03	0.146		
		By		0.058		
	WHITE	Wx		0.279		
		Wy		0.292		
Color Temperature				10,000		K
Color Gamut				72		%
Viewing Angle	2D (CR>10)	right($\phi=0^\circ$)	θ_r (x axis)	89	-	-
		left ($\phi=180^\circ$)	θ_l (x axis)	89	-	-
		up ($\phi=90^\circ$)	θ_u (y axis)	89	-	-
		down ($\phi=270^\circ$)	θ_d (y axis)	89	-	-
Viewing Angle	3D (CT≤10%)	up + down	θ_u (y axis) + θ_d (y axis)	16	20	-
		up	θ_u (y axis)	5		degree
		down	+ θ_d (y axis)	5		degree
						8
3D Crosstalk		3D C/T		1	3	%
Gray Scale			-	-	-	7

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Product Specification

Note : 1. Contrast Ratio(CR) is defined mathematically as :

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

It is measured at center 1-point.

2. Surface luminance are determined after the unit has been 'ON' and 1 Hour after lighting the backlight in a dark environment at $25 \pm 2^\circ\text{C}$. Surface luminance is the luminance value at center 1-point across the LCD surface 50cm from the surface with all pixels displaying white.

For more information see the FIG. 2.

3. The variation in surface luminance , δ WHITE is defined as :

$$\delta \text{ WHITE(5P)} = \text{Maximum}(L_{\text{on}1}, L_{\text{on}2}, L_{\text{on}3}, L_{\text{on}4}, L_{\text{on}5}) / \text{Minimum}(L_{\text{on}1}, L_{\text{on}2}, L_{\text{on}3}, L_{\text{on}4}, L_{\text{on}5})$$

Where $L_{\text{on}1}$ to $L_{\text{on}5}$ are the luminance with all pixels displaying white at 5 locations .

For more information, see the FIG. 2.

4. Response time is the time required for the display to transit from G(N) to G(M) (Rise Time, Tr_R) and from G(M) to G(N) (Decay Time, Tr_D). For additional information see the FIG. 3. (N < M)

※ G to G Spec stands for average value of all measured points.

Photo Detector : RD-80S / Field : 2°

5. Gray to Gray Response time uniformity is Reference data. Please see **Appendix V**.

6. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD module surface. For more information, see the FIG. 4.

7. Gray scale specification

Gamma Value is approximately 2.2. For more information, see the Table 10.

8. 3D performance specification is expressed by 3D luminance and 3D viewing angle.

Table 10. GRAY SCALE SPECIFICATION

Gray Level	Luminance [%] (Typ)
L0	0.09
L15	0.27
L31	1.04
L47	2.49
L63	4.68
L79	7.66
L95	11.5
L111	16.1
L127	21.6
L143	28.1
L159	35.4
L175	43.7
L191	53.0
L207	63.2
L223	74.5
L239	86.7
L255	100

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Product Specification

Measuring point for surface luminance & luminance variation

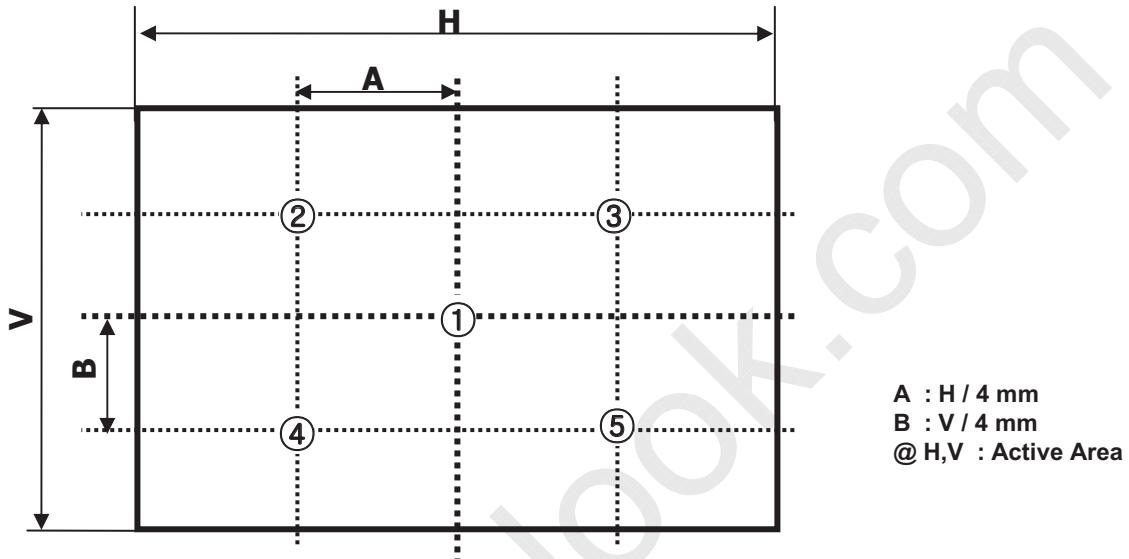


FIG. 10 5 Points for Luminance Measure

Response time is defined as the following figure and shall be measured by switching the input signal for "Gray(N)" and "Gray(M)".

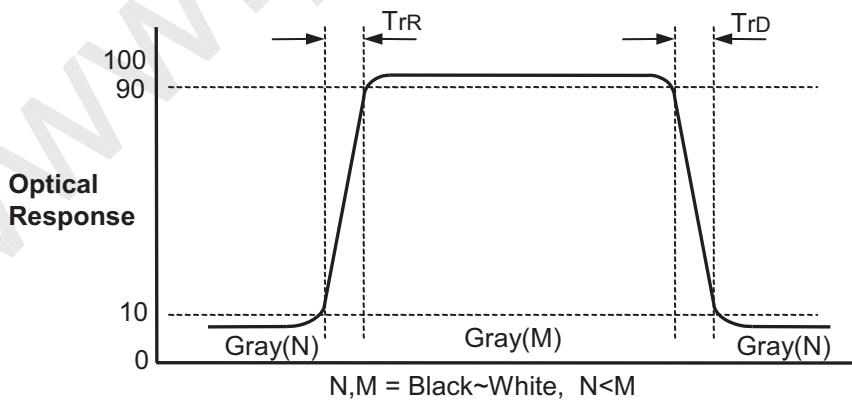


FIG. 11 Response Time

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Product Specification

Dimension of viewing angle range

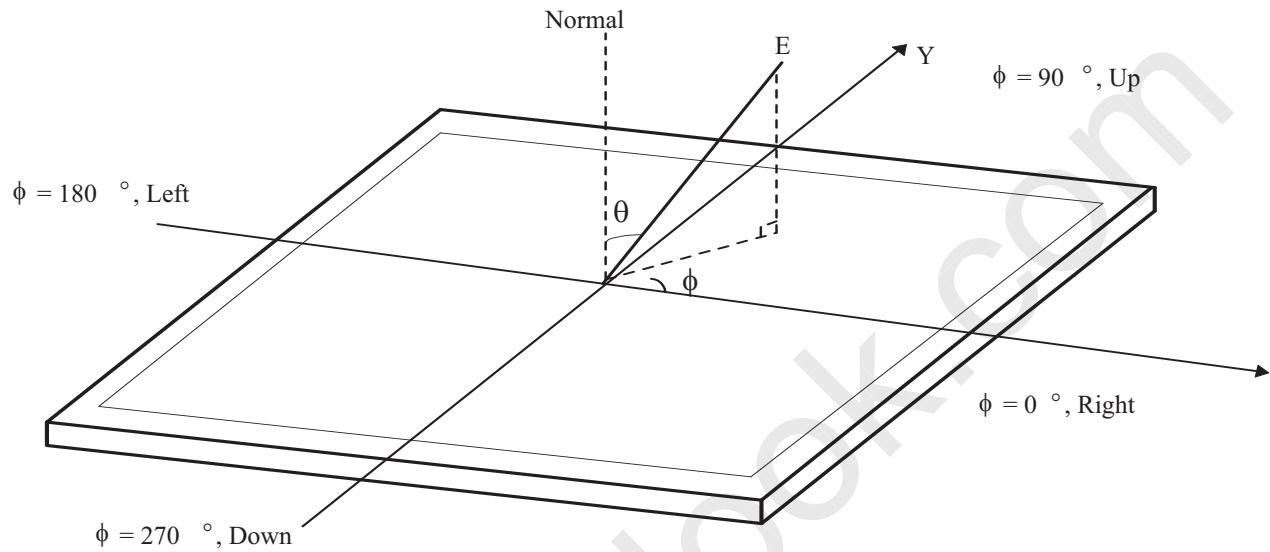
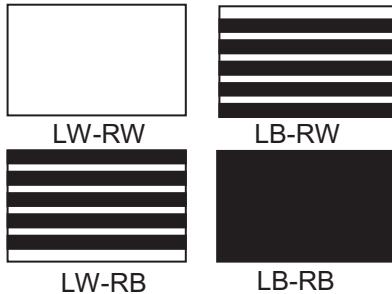


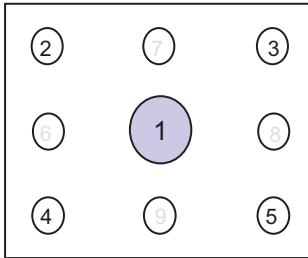
FIG.12 Viewing Angle

LC470WUE

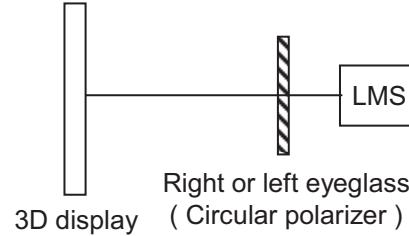
Product Specification



(a) Test pattern image

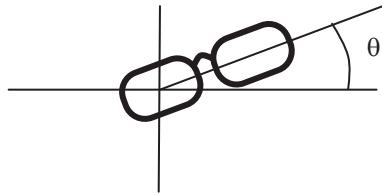


(b) Measurement position

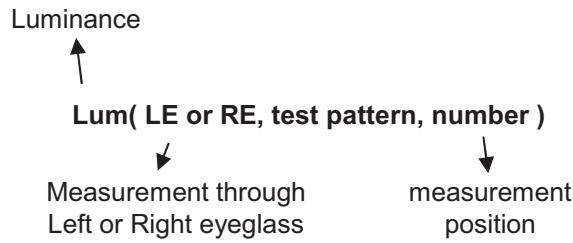
Right or left eyeglass
(Circular polarizer)

(c) Setup

< Figure 6. Measurement configuration>



< Figure 7. Positioning eyeglass >



< Figure 8. notation of luminance measurement >

In order to measure 3D luminance, 3D crosstalk and 3D viewing angle, it need to be prepared as below;

1) Measurement configuration

4-Test pattern images. Refer to FIG 8.

- . LW-RW : White for left and right eye
- . LW-RB : White for left eye and Black for right eye
- . LB-RW : Black for left eye and white for right eye
- . LB-RB : Black for left eye and right eye

Image files where black and white lines are displayed on even or odd lines.

Luminance measurement system (LMS) with narrow FOV (field of view) is used. Refer to FIG 1.

2) Positioning Eyeglass (refer to appendix-VII for standard specification of eyeglass)

Find angle of minimum transmittance.

This value would be provided beforehand or measured by the following steps;

- (i) Test image (LB-RW) is displayed.
- (ii) Left eyeglass are placed in front of LMS and luminance is measured, rotating right eyeglass such as FIG 7. The notation for luminance measurement is "Lum(LE, LB-RW,1)".
- (iii) Find the angle where luminance is minimum.

* Following measurements should be performed at the angle of minimum transmittance of eyeglass.

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3) Measurement of 3D luminance

- (i) Test image (LW-RW) is displayed.
- (ii) Left or right eyeglass are placed in front of LMS successively and luminance is measured at center 1 point where the notation for luminance measurement is "Lum(LE, LW-RW,1)" or "Lum(RE, LW-RW,1)".

4) Measurement of 3D crosstalk

- (i) Test image (LB-RW, LW-RB and LB-RB) is displayed.
- (ii) Right or left eyeglass are placed in front of LMS successively and luminance is measured for position 1. with rotating LMS or sample vertically.

Average of

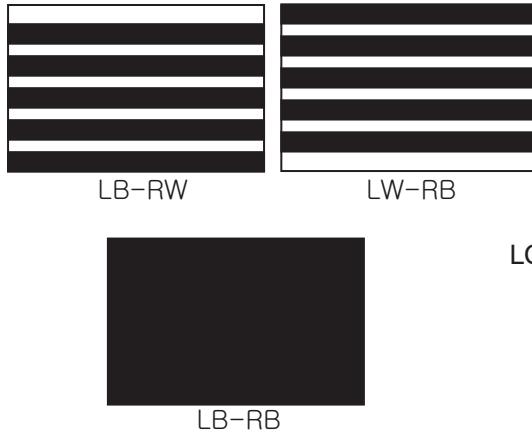
$$\frac{\text{Lum}(\text{LE}, \text{LB-RW},1) - \text{Lum}(\text{LE}, \text{LB-RB},1)}{\text{Lum}(\text{LE}, \text{LW-RB},1) - \text{Lum}(\text{LE}, \text{LB-RB},1)}$$

and

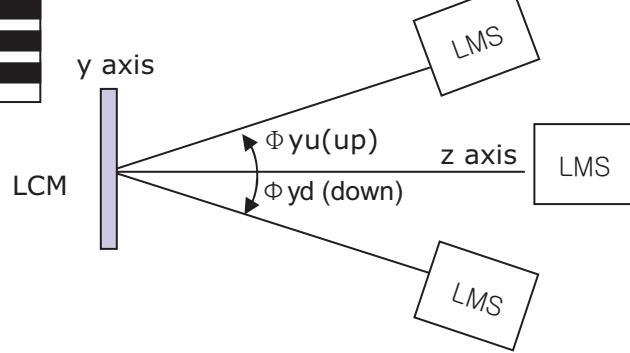
$$\frac{\text{Lum}(\text{RE}, \text{LW-RB},1) - \text{Lum}(\text{RE}, \text{LB-RB},1)}{\text{Lum}(\text{RE}, \text{LB-RW},1) - \text{Lum}(\text{RE}, \text{LB-RB},1)}$$

5) Measurement of 3D Viewing Angle

3D viewing angle is the angle at which the 3D crosstalk is under 10%. The angles are determined for the vertical or y axis with respect to the z axis which is normal to the LCD module surface and measured for position 1. For more information , see the Fig 9



(a) Test pattern image



(b) Measurement of 3D viewing angle (up/down)

< Figure 9. Measurement of 3D crosstalk and 3D viewing angle >

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Product Specification

5. Mechanical Characteristics

Table 10 provides general mechanical characteristics.

Table 10. MECHANICAL CHARACTERISTICS

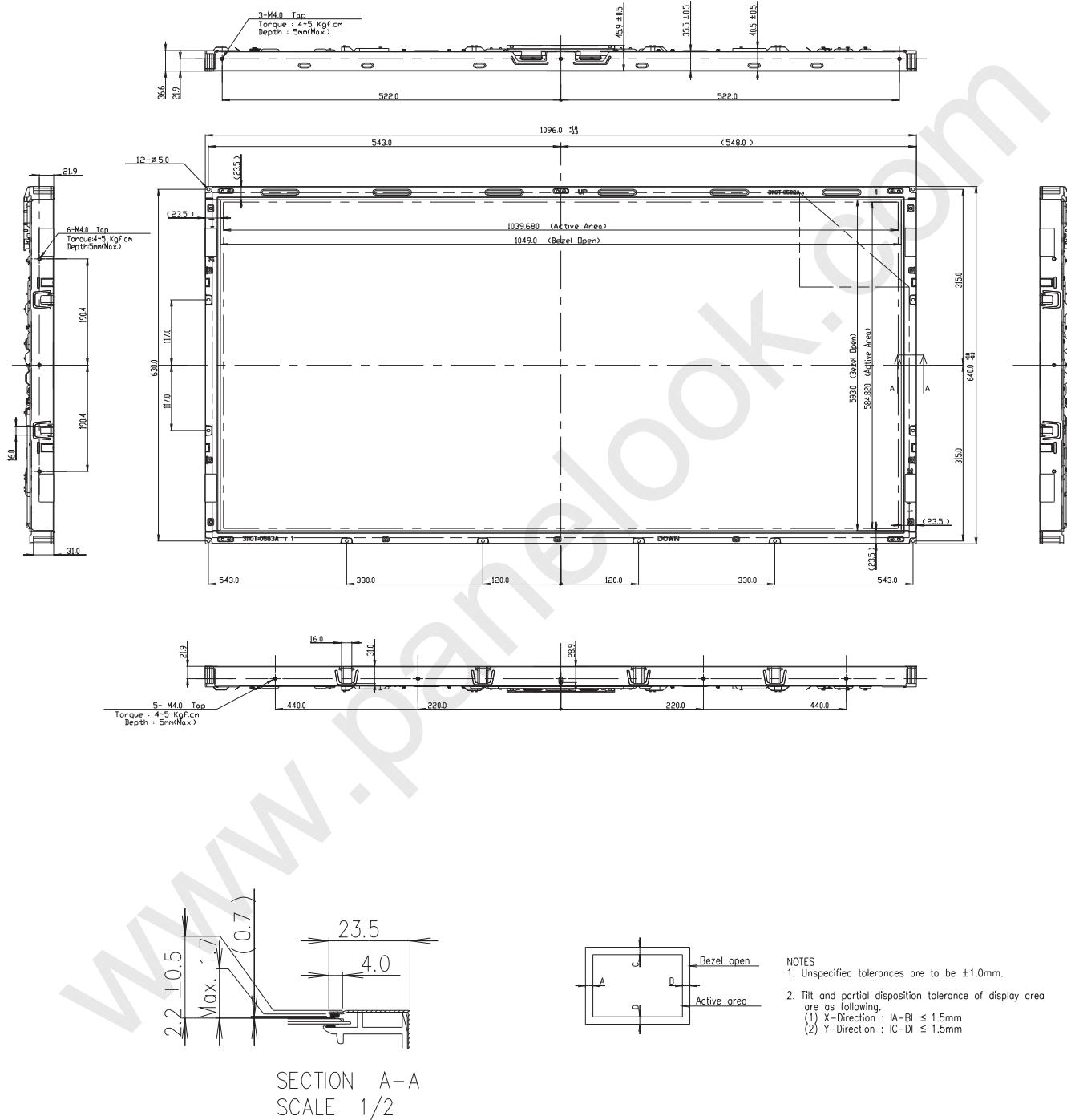
Item	Value	
Outline Dimension	Horizontal	1096.0 mm
	Vertical	640.0 mm
	Depth	35.5 mm
Bezel Area	Horizontal	1049.0 mm
	Vertical	593.0 mm
Active Display Area	Horizontal	1039.68 mm
	Vertical	584.82 mm
Weight	12.0Kg (Typ), 12.5(Max)	

Note : Please refer to a mechanical drawing in terms of tolerance at the next page.

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Product Specification

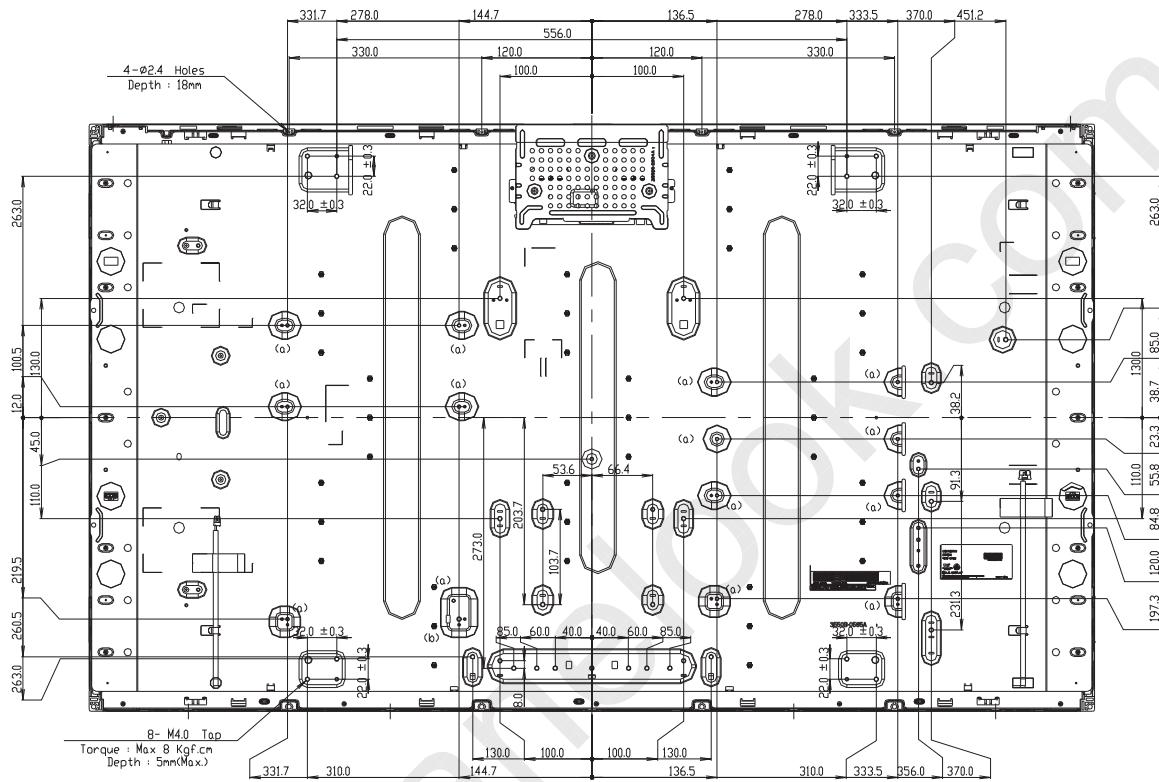
[FRONT VIEW]



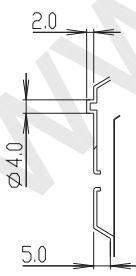
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Product Specification

[REAR VIEW]



Notes
Screw (a) : M3, Max Torque 6kgf
Screw (b) : M4, Max Torque 8kgf



SECTION B-B
SCALE 1/1

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Product Specification

6. Reliability**Table 11. ENVIRONMENT TEST CONDITION**

No.	Test Item	Condition
1	High temperature storage test	Ta= 60°C 240h
2	Low temperature storage test	Ta= -20°C 240h
3	High temperature operation test	Ta= 50°C 50%RH 240h
4	Low temperature operation test	Ta= 0°C 240h
5	Vibration test (non-operating)	Wave form : random Vibration level : 1.0Grms Bandwidth : 10-300Hz Duration : X,Y,Z, 30 min Each direction per 10 min
6	Shock test (non-operating)	Shock level : 50Grms(X,Y axis) , 35Grms(Z axis) Waveform : half sine wave, 11ms Direction : ± X, ± Y, ± Z One time each direction
7	Humidity condition Operation	Ta= 40 °C ,90%RH
8	Altitude operating storage / shipment	0 - 15,000 ft 0 - 40,000 ft

Note : Before and after Reliability test, LCM should be operated with normal function.

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Product Specification

7. International Standards

7-1. Safety

- a) UL 60065, Seventh Edition, Underwriters Laboratories Inc.
Audio, Video and Similar Electronic Apparatus - Safety Requirements.
- b) CAN/CSA C22.2 No.60065:03, Canadian Standards Association.
Audio, Video and Similar Electronic Apparatus - Safety Requirements.
- c) EN 60065:2002 + A11:2008, European Committee for Electrotechnical Standardization (CENELEC).
Audio, Video and Similar Electronic Apparatus - Safety Requirements.
- d) IEC 60065:2005 + A1:2005, The International Electrotechnical Commission (IEC).
Audio, Video and Similar Electronic Apparatus - Safety Requirements.

7-2. EMC

- a) ANSI C63.4 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz." American National Standards Institute (ANSI), 2003.
- b) CISPR 22 "Information technology equipment – Radio disturbance characteristics – Limit and methods of measurement." International Special Committee on Radio Interference (CISPR), 2005.
- c) CISPR 13 "Sound and television broadcast receivers and associated equipment – Radio disturbance characteristics – Limits and method of measurement." International Special Committee on Radio Interference (CISPR), 2006.

7-3. Environment

- a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003

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Product Specification

8. Packing**8-1. Information of LCM Label**

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M
---	---	---	---	---	---	---	---	---	---	---	---	---

A,B,C : SIZE(INCH)

E : MONTH

D : YEAR

F ~ M : SERIAL NO.

Note

1. YEAR

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	A	B	C	D	E	F	G	H	J	K

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

Serial NO. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one Pallet : 12 pcs

b) Pallet Size : 1300 mm X 1140 mm X 850 mm.

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Product Specification

9. Precautions

Please pay attention to the followings when you use this TFT LCD module.

9-1. Mounting Precautions

- (1) You must mount a module using specified mounting holes (Details refer to the drawings).
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzine. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. Operating Precautions

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
 $V = \pm 200mV$ (Over and under shoot voltage)
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (7) Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can't be operated its full characteristics perfectly.
- (8) A screw which is fastened up the steels should be a machine screw.
(if not, it can cause conductive particles and deal LCM a fatal blow)
- (9) Please do not set LCD on its edge.
- (10) It is recommended to avoid the signal cable and conductive material from the transformer, for it can cause problems such as the abnormal display, sound noise and temperature rising.
- (11) Partial darkness may happen during 3~5 minutes when LCM is operated initially in condition that luminance is under 40% at low temperature (under 5°C). This phenomenon which disappears naturally after 3~5 minutes is not a problem about reliability but LCD characteristic.

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Product Specification

(12) Partial darkness may happen under the long-term operation of any dimming without power on/off. This phenomenon which disappears naturally after 5 minutes is not a problem about reliability but LCD characteristics.

9-3. Electrostatic Discharge Control

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. Precautions for Strong Light Exposure

Strong light exposure causes degradation of polarizer and color filter.

9-5. Storage

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. Handling Precautions for Protection Film

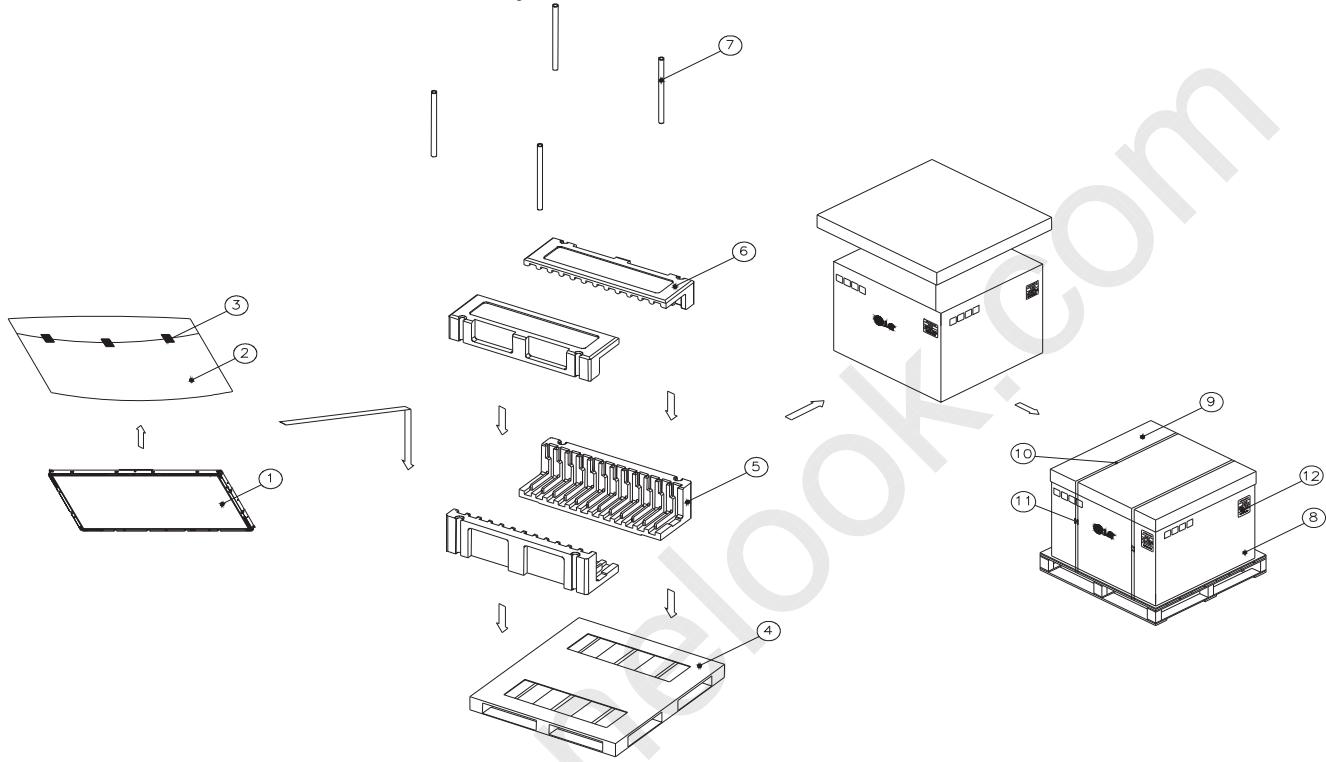
- (1) The protection film is attached to the bezel with a small masking tape.
When the protection film is peeled off, static electricity is generated between the film and polarizer.
This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

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Product Specification

APPENDIX-I

■ LC470WUE-SEP1 – Pallet Ass'y



NO.	DESCRIPTION	MATERIAL
1	LCD Module	
2	BAG	47INCH
3	TAPE	MASKING 20MMX50M
4	PALLET	Plywood 1300X1140X117.5mm
5	PACKING,BOTTOM	EPS
6	PACKING, TOP	EPS
7	ANGLE,POST	PAPER
8	ANGLE,PACKING	PAPER
9	ANGLE.COVER	PAPER
10	BAND,CLIP	STEEL or PP
11	BAND	PP
12	LABEL	YUPO 80G 100X70

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APPENDIX- II-1

■ LC470WUE-SEP1-LCM Label



■ Production site

- LG Display (Paju) Co., LTD

Note 1. The origin of LCM Label will be changed according to the production site.

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APPENDIX- II-2

■ LC470WUE-SEP1-Pallet Label

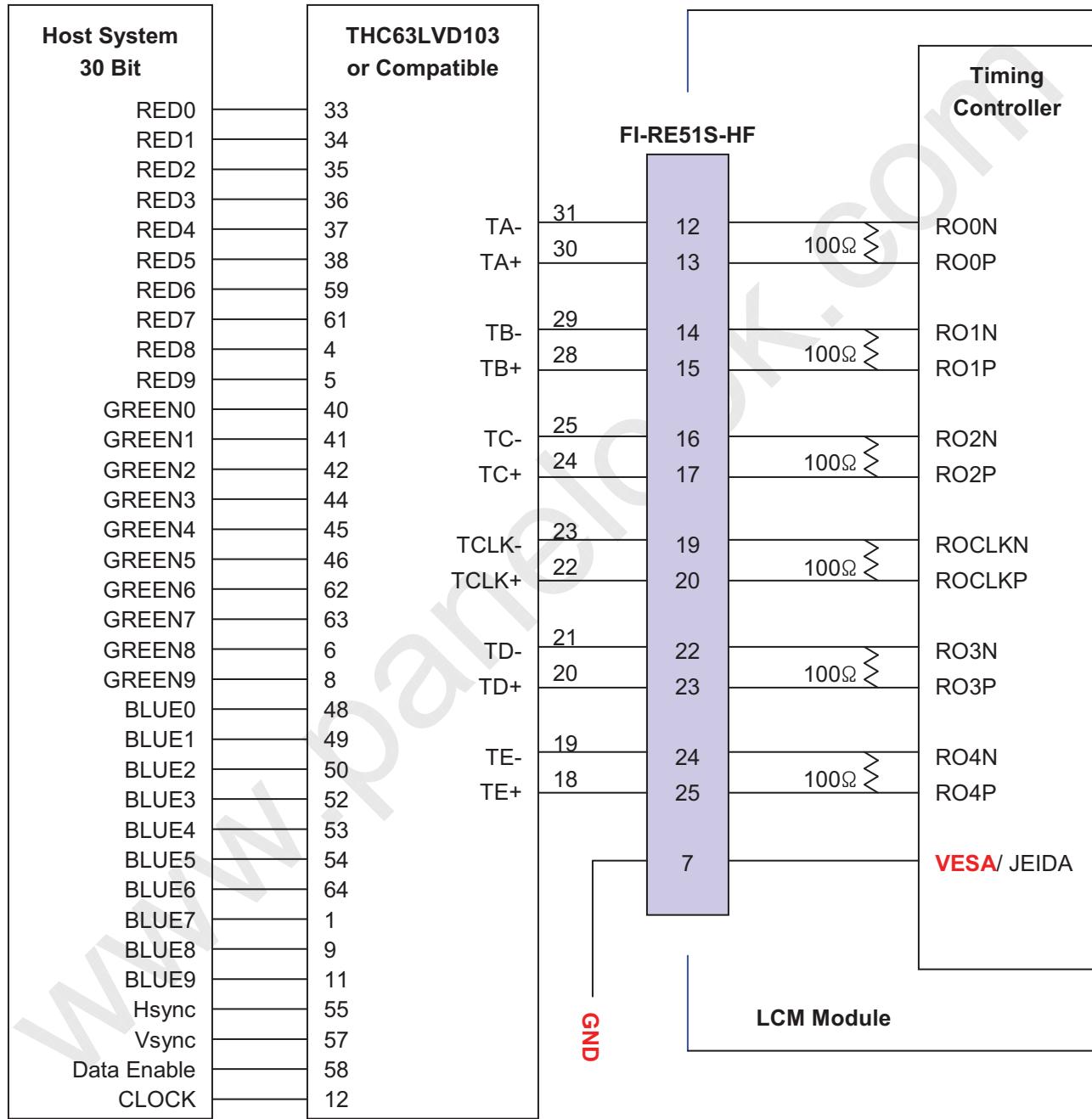


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Product Specification

APPENDIX- III-1

■ Required signal assignment for Flat Link (Thine : THC63LVD103) Transmitter(Pin7="L")



Note: 1. The LCD module uses a 100 Ohm[Ω] resistor between positive and negative lines of each receiver input.

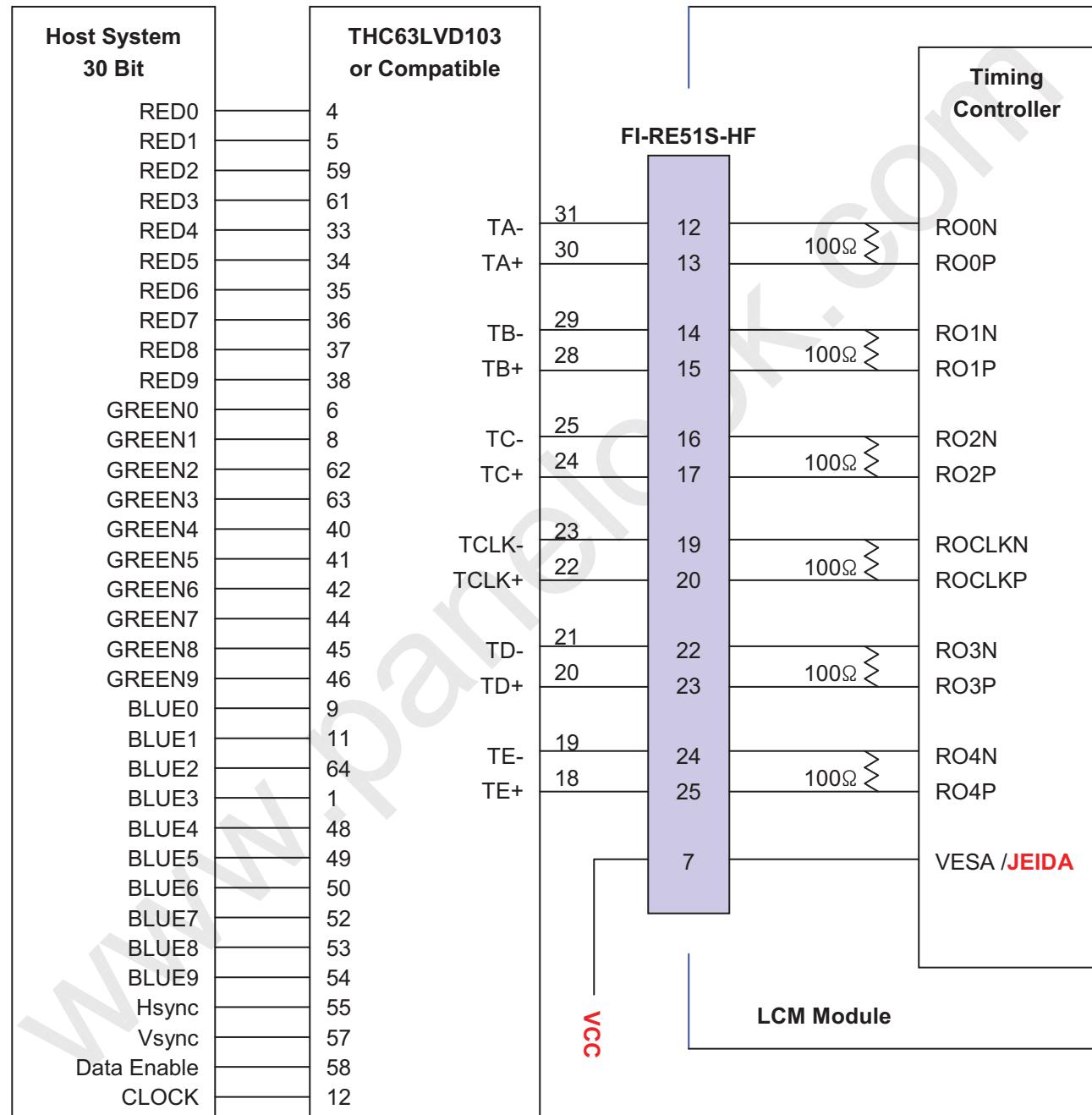
2. Refer to LVDS Transmitter Data Sheet for detail descriptions. (THC63LVD103 or Compatible)
3. '9' means MSB and '0' means LSB at R,G,B pixel data.

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Product Specification

APPENDIX- III-1

■ Required signal assignment for Flat Link (Thine : THC63LVD103) Transmitter(Pin7="H")



Note :1. The LCD module uses a 100 Ohm[Ω] resistor between positive and negative lines of each receiver input.

2. Refer to LVDS Transmitter Data Sheet for detail descriptions. (THC63LVD103 or Compatible)
3. '9' means MSB and '0' means LSB at R,G,B pixel data.

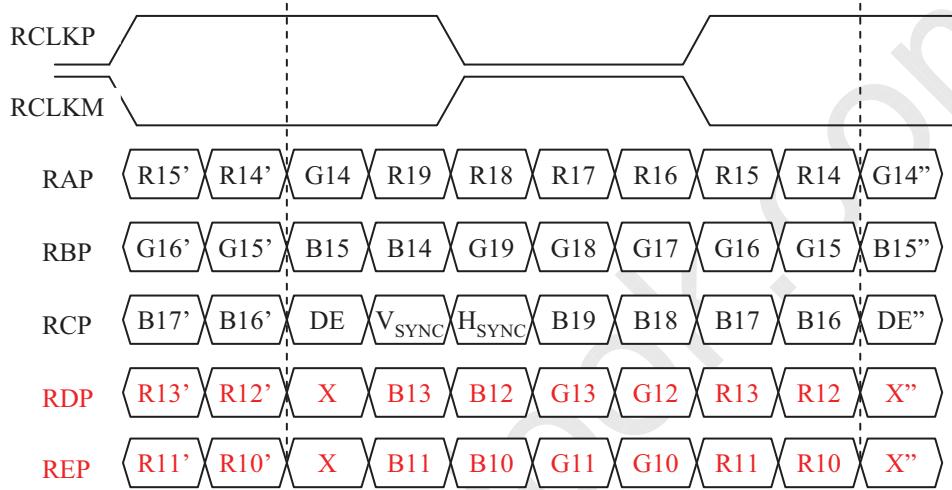
LC470WUE

Product Specification

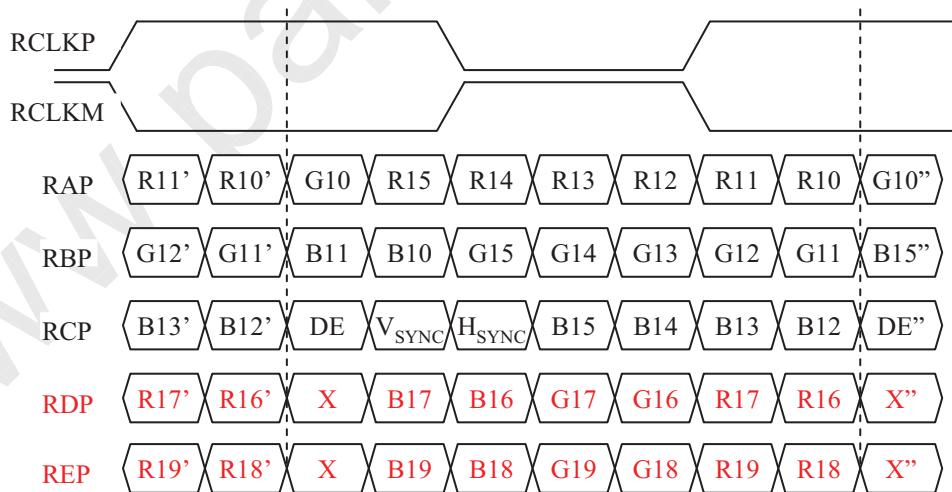
APPENDIX- III-2

■ LVDS Data-Mapping Information (10 Bit)

1) LVDS Select : "H" Data-Mapping (JEIDA format)



2) LVDS Select : "L" Data-Mapping (VESA format)



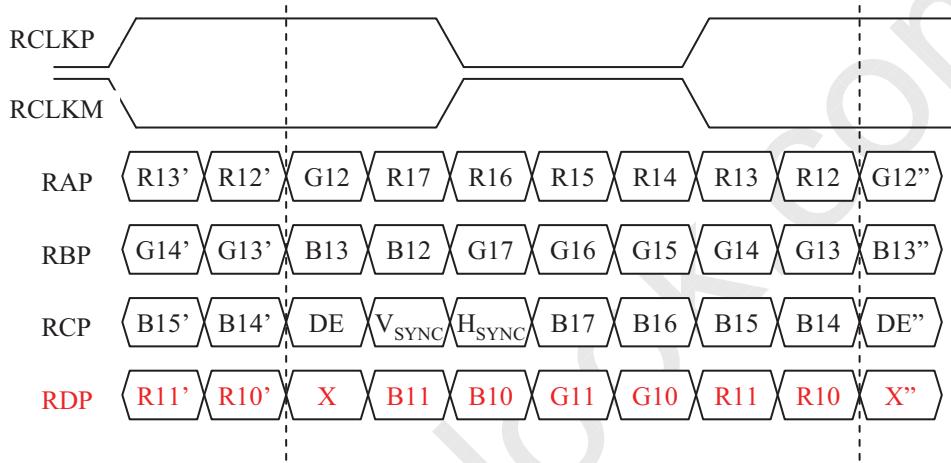
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Product Specification

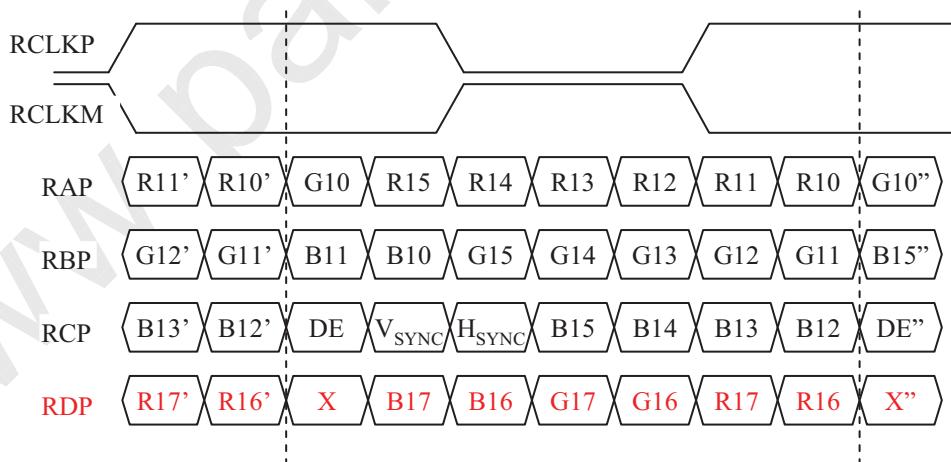
APPENDIX- III-2

■ LVDS Data-Mapping Information (8 Bit)

1) LVDS Select : "H" Data-Mapping (JEIDA format)



2) LVDS Select : "L" Data-Mapping (VESA format)

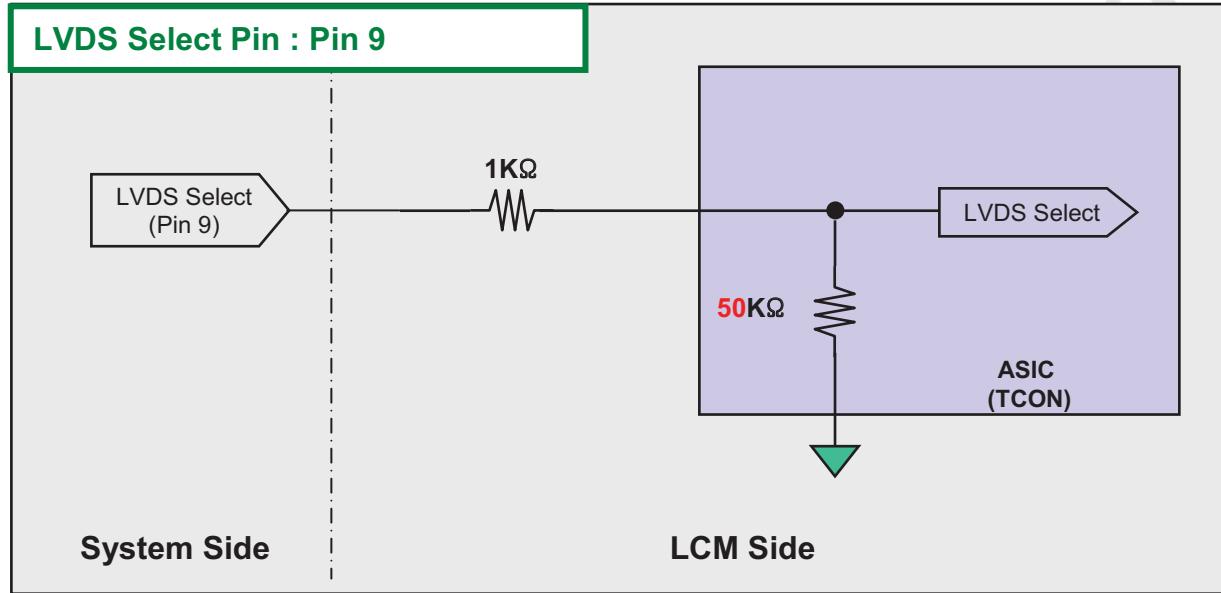


Product Specification

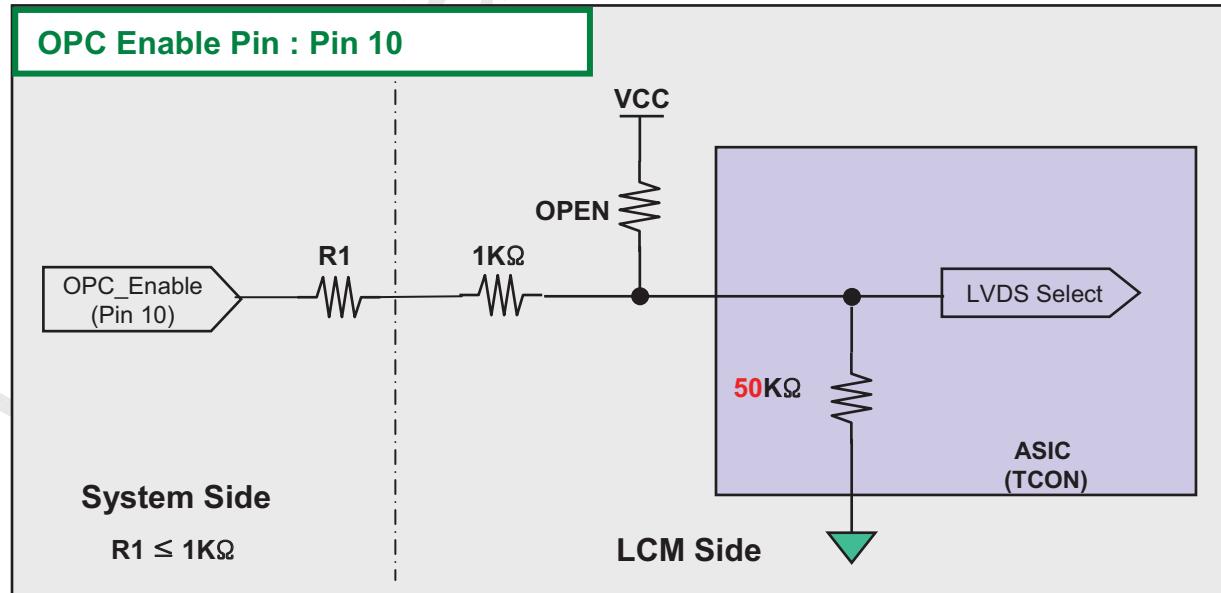
APPENDIX- III-3

■ Option Pin Circuit Block Diagram

1) Circuit Block Diagram of LVDS Format Selection pin



2) Circuit Block Diagram of **OPC Enable** Selection pin



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Product Specification

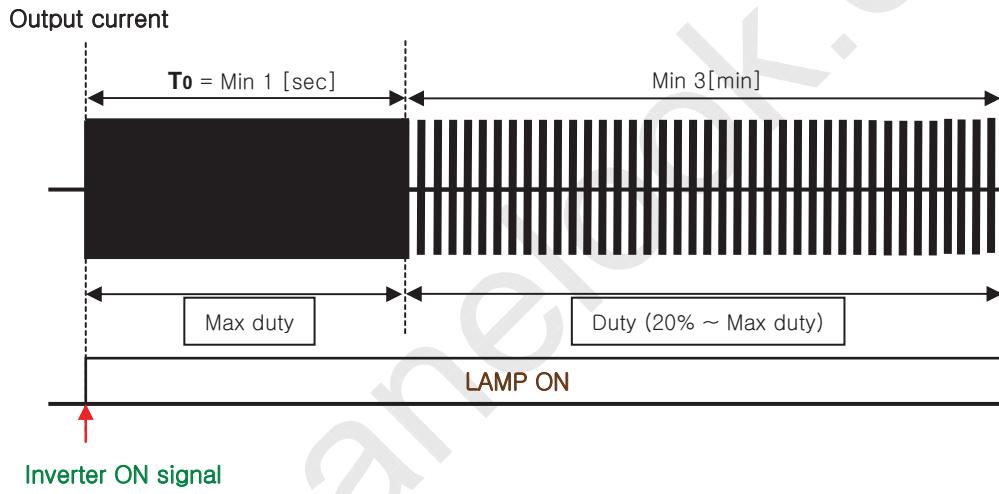
APPENDIX- IV-1

■ Mega DCR Using Condition (1)

- After Inverter ON signal, Output current max duty should be sustained during 1sec.
- It is recommended not to sustain more than 10 min for Deep Dimming
(Under min duty of the inverter output current : 0%~20%).

The deep dimming must be used very carefully due to limitation of lamp characteristics and specification.

- 1) For stable lamp on, its duty condition should follow below the condition.
After Inverter ON signal, T0 duration should be sustained.



- 2) Under min duty (0%~20%) of **the inverter output current**, B/L may not satisfy some of LCM specification.

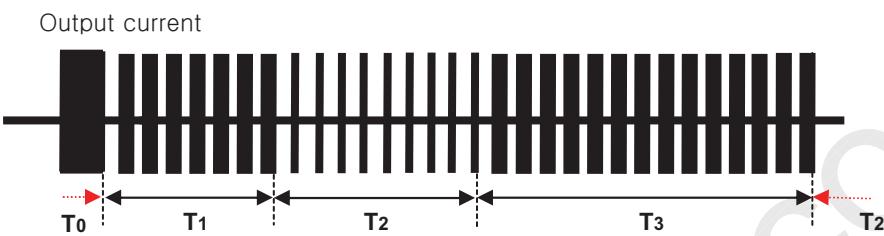
- Duration : Duration under min duty must be limited within 10 minutes.
- Ratio : The operation time under min duty must be less than 1/5 compare to that of the high duty operation(20%~Max duty) in a certain period to prevent unwanted operation.
- FOS : Partial darkness or darkness of center area during the low duty might be happened due to insufficient lamp current.
- Warm up : The operation under min duty must be used 3 min after the lamps "ON". In case of low temperature, more warm up time may be needed.

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Product Specification

APPENDIX- IV-2

■ Mega DCR Using Condition (2)



Parameter	Value			Unit	Condition
	Min	Typ	Max		
T1	3	-	-	min	Output current Duty[20%~Max duty]
T2	-	-	10	min	Output current Duty[0~20%]
T3	T2 x 5	-	-	min	Output current Duty[20%~Max duty]

3) The output current duty may not be same as input PWM duty due to rise/fall time of output.

4) Following the recommended conditions as aforementioned, there is no difference of lamp lifetime between conventional method and new one.

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Product Specification

APPENDIX-V-1

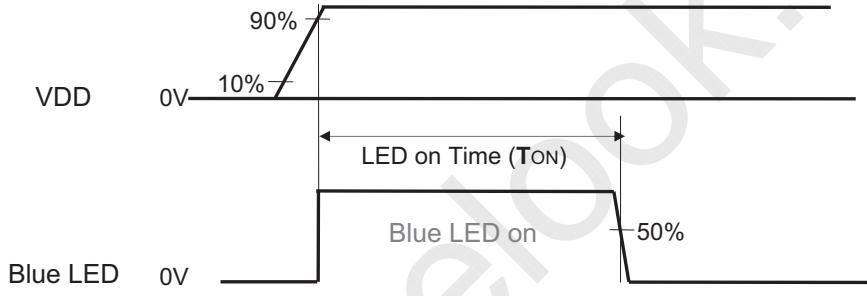
■ Blue LED On Time

This is only the reference data of Blue LED on Time for LC470WUE-SCA2 model.

1. Model : LC470WUE-SCA2

2. Test condition : VCC = 3.3V

3. Sample Size : 10pcs



4. Current Status

Sample	#1	#2	#3	#4	\$5	Min	Max	Avg.
LED on Time (TON)	11.8	12.0	11.9	12.1	12.0			
Sample	#6	#7	#8	#9	#10			
LED on Time (TON)	11.8	12.2	12.1	12.0	12.1			

LC470WUE

Product Specification

APPENDIX- VI

■ Lamp Electrical Spec

	Item	Unit	Standards(Hi-Hi)	Remark
1	Lamp Voltage (VL)	Vrms	1400±7%, IL=Min 3.0 mA 2120±7%, IL=Typ 8.0 mA 2170±7%, IL=Max 8.5 mA	
2	Lamp Current (IL)	mArms	Min 3.0 Typ 8.0 Max 8.5	
3	Lamp Power (VL×IL)	W	3.35, IL=3.0mA 8.73, IL=8.0mA 8.90, IL=8.5mA	
4	Starting Voltage (0°C Vs)	Vrms	Max 2350	
5	Operating Frequency	kHz	45kHz	
6	Life Time	Hrs	Min. 50,000 (at 8.5mA)	
7	Discharge Stabilization Time	Sec	180	

LC470WUE

Product Specification

APPENDIX- VII

■ Starting (Striking) Voltage measurement method

※ Measure the high voltage point of Balance Ass'y after removing all lamp.

a) CCFL Cap balance Structure

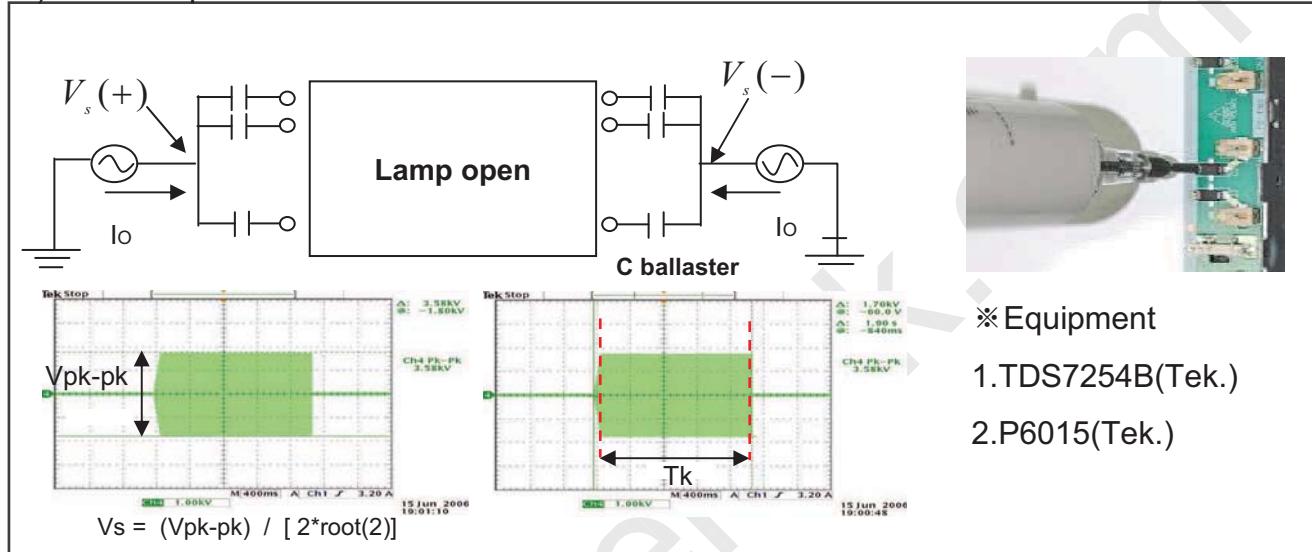


Figure 1 . CCFL Vopen

b) EEFL Structure

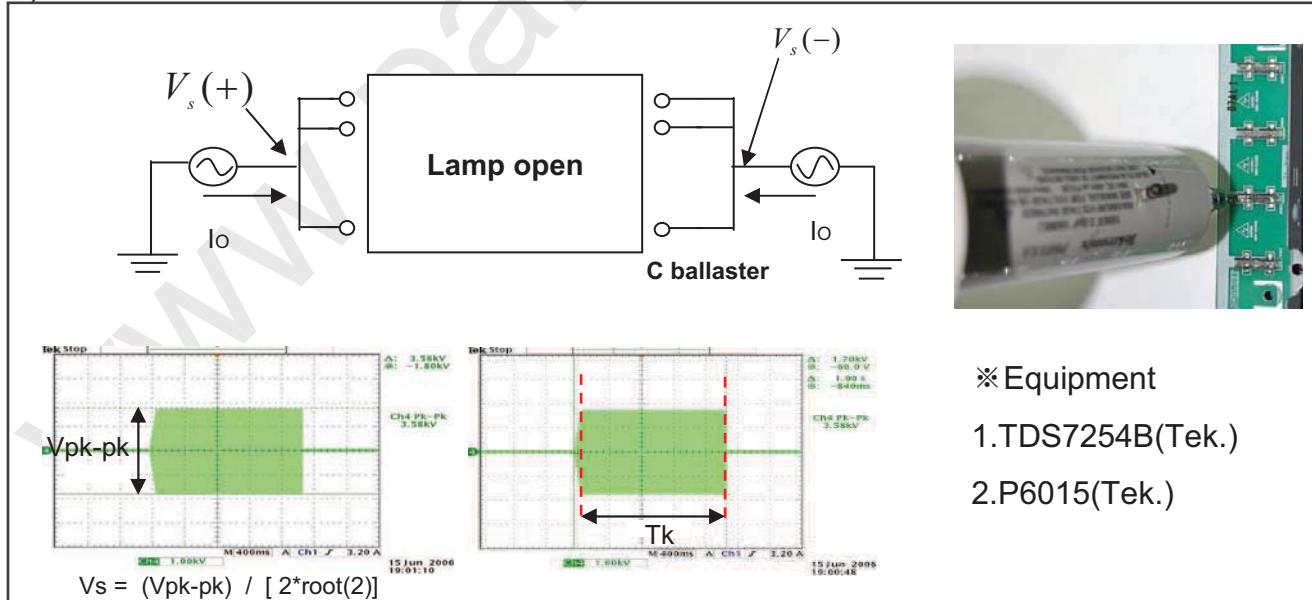


Figure 2 . EEFL Vopen

LC470WUE

Product Specification

APPENDIX- VIII

■ Gray to Gray Response Time Uniformity ($\delta_{G \text{ to } G}$)

This is only the reference data of G to G and uniformity for LC470WUN-SCA1 model.

1. G to G Response Time :

Response time is defined as Figure3 and shall be measured by switching the input signal for "Gray (N)" and "Gray(M)".(32Gray Step at 8bit)

2. G to G Uniformity

The variation of G to G Uniformity, $\delta_{G \text{ to } G}$ is defined as :

$$\text{G to G Uniformity} = \frac{\text{Maximum}(G \text{ to } G) - \text{Typical}(G \text{ to } G)}{\text{Typical}(G \text{ to } G)} \leq 1$$

*Maximum (G to G) means maximum value of measured time (N, M = 0 (Black) ~ 255(White), 32 gray step).

	0Gray	32Gray	64Gray	...	223Gray	255Gray
0Gray		TrR:0G→32G	TrR:0G→64G	...	TrR:0G→223G	TrR:0G→255G
32Gray	TrD:32G→0G		TrR:32G→64G	...	TrR:32G→223G	TrR:32G→255G
64Gray	TrD:64G→0G	TrD:64G→32G		...	TrR:64G→223G	TrR:64G→255G
...
223Gray	TrD:223G→0G	TrD:223G→32G	TrD:223G→64G	...		TrR:223G→255G
255Gray	TrD:255G→0G	TrD:255G→32G	TrD:255G→64G	...	TrD:255G→223G	

3. Sampling Size : 2 pcs

4. Measurement Method : Follow the same rule as optical characteristics measurement.

5. Current Status

Below table is actual data of production on **Dec. 02. 2010 (LGD RV Event Sample)**

Sample	G to G Response Time [ms]		Uniformity
	Min.	Max.	
# 1	3.1	8.3	0.54
# 2	3.1	8.4	0.55

